



Parts Manual

Model _____ **Fork Positioner**

Serial Number _____ **120F-FPS-C049R2**

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Publications

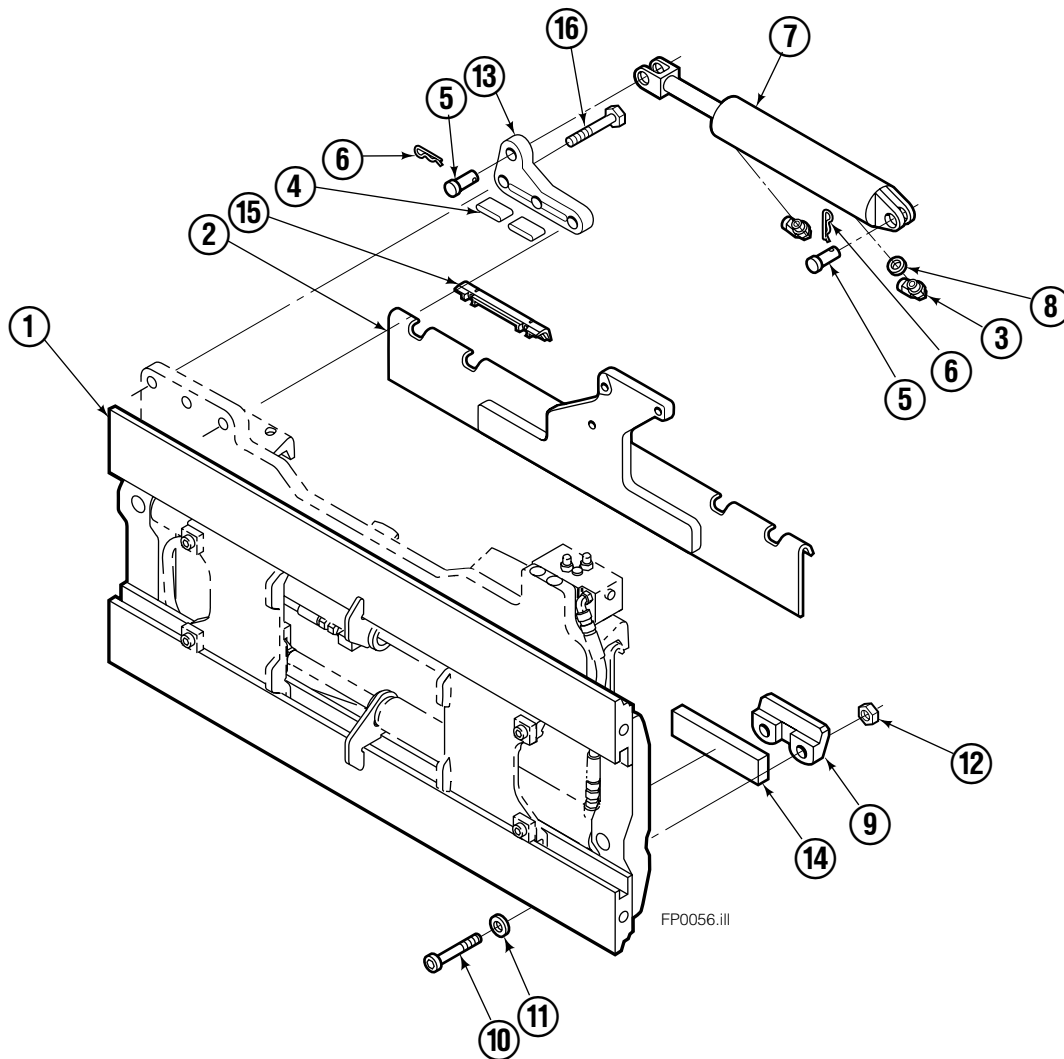


100F	
PART NO.	DESCRIPTION
	Parts Manual
208743	Service Manual
688261	Operators Guide
207363	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Safety Decals



Mounting Group Sideshifting



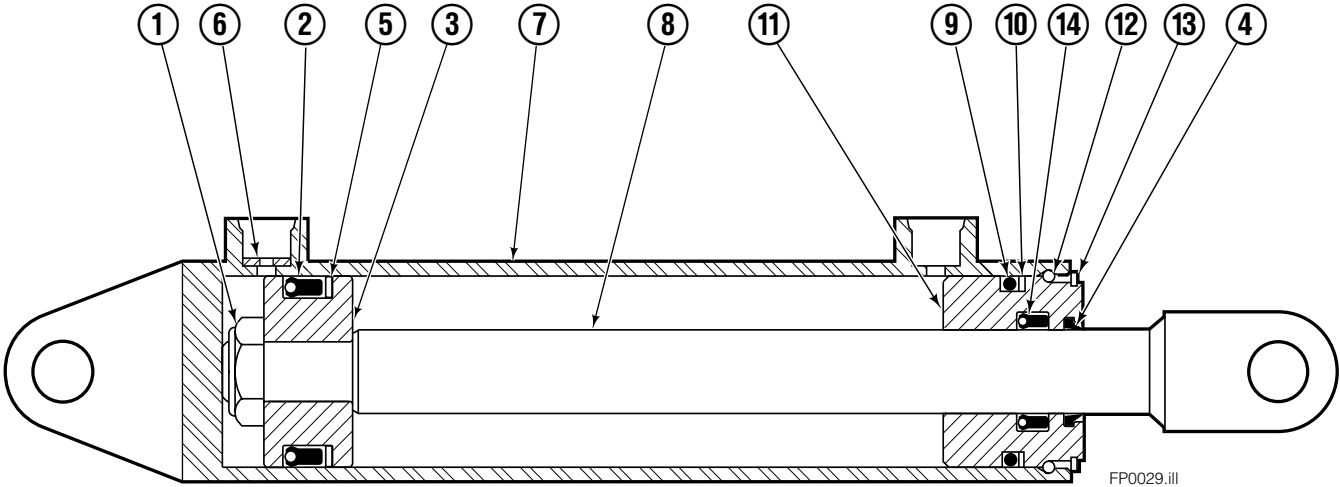
Reference:
BC-106
SK-6042
2S-4096

120F

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		8485-11	Sideshifting Mounting-49" ■ ●	9	2	6004779	Lower Hook
1	1	6106413	Frame-49" ■	10	4	752903	Capscrow, M16x45
2	1	8484-1	Anchor Bracket-49" ■	11	4	667225	Washer
3	2	601676	Fitting, 6-6	12	4	678990	Nut, M16
4	2	209542	Key	13	1	209309	Lug
5	2	678528	Clevis Pin	14	2	208350	Lower Bearing
6	2	672726	Hairpin Cotter	15	2	672018	Upper Bearing
7	1	676649	Cylinder Assembly ◆	16	3	752907	Capscrow, M20x50 Lg-8.8
8	1	675550	Washer (orifice .085)				

- Carriage width.
- Includes items 2 through 17.
- ◆ See Cylinder page for parts breakdown.

Sideshift Cylinder

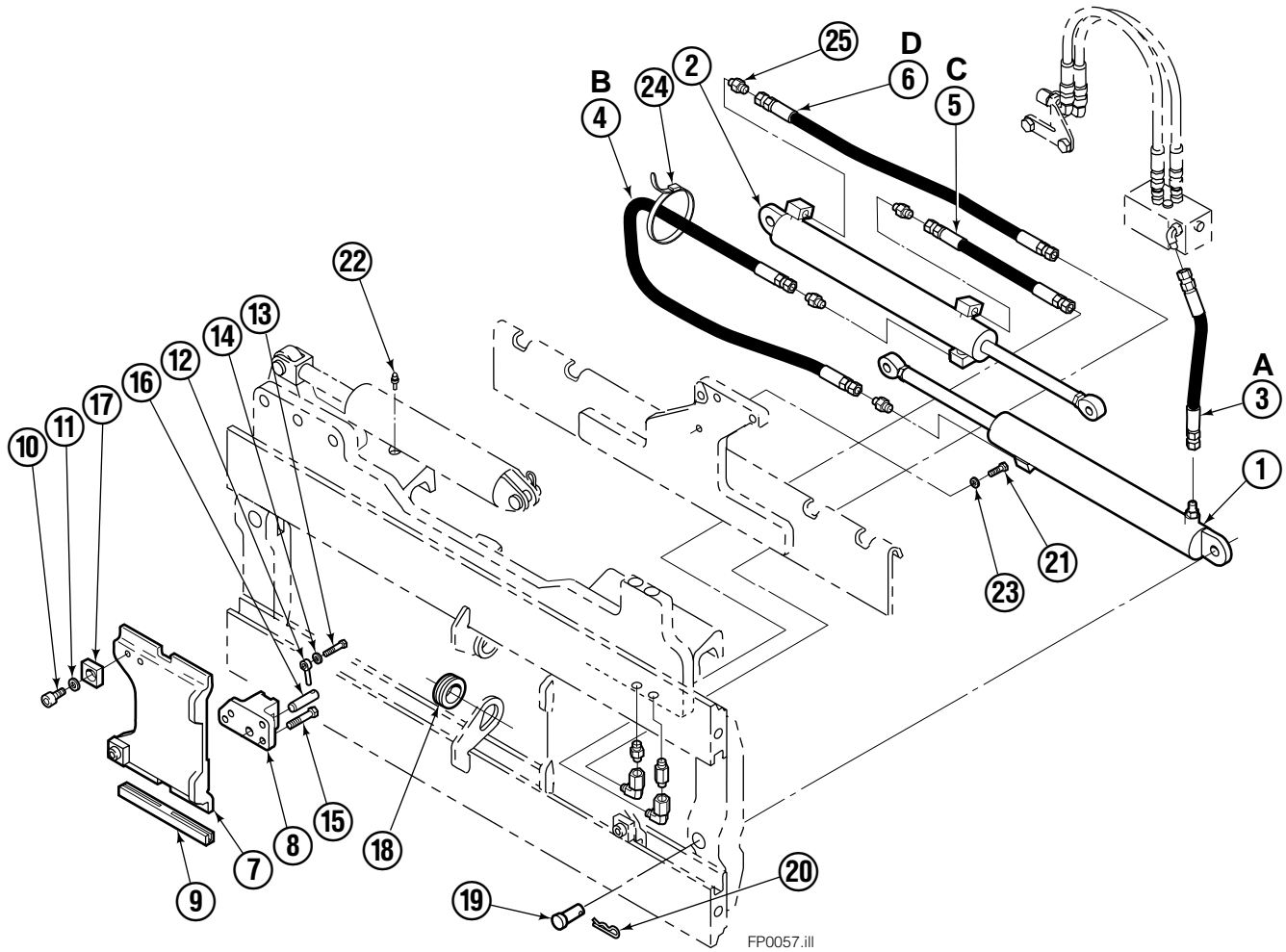


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REF	QTY	PART NO.	DESCRIPTION
		676649	Cylinder Assembly
1	1	553717	Nut
2	1	662456	■ Seal
3	1	553527	Piston
4	1	636852	■ Wiper
5	1	649817	■ Back-up Ring
6	1	675550	Washer (orifice .085)
7	1	676776	Shell
8	1	553530	Rod
9	1	2789	■ O-Ring
10	1	615132	■ Back-up Ring
11	1	553528	Retainer
12	1	553688	Retaining Ring
13	1	7211	Snap Ring
14	1	662447	■ Seal
		553866	Service Kit

■ Included in Service Kit 553866.

Hydraulic/Fork Group



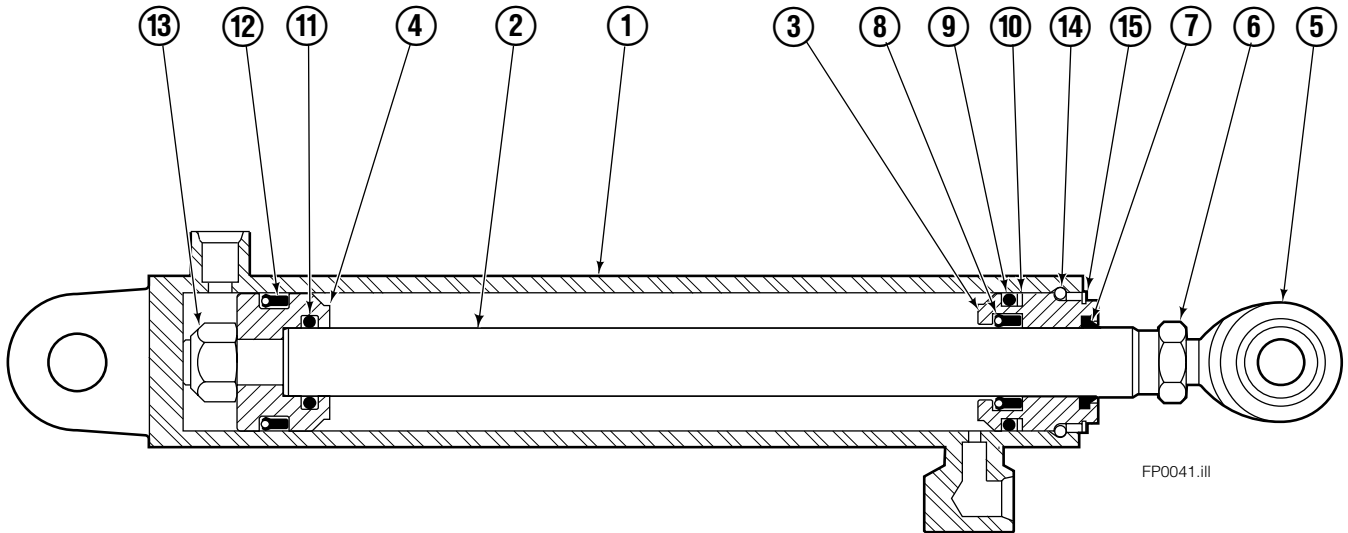
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REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
	●	379209	Hydraulic Group-49" ■	13	2	763169	Capscrew
	□	6103938	Fork Group	14	2	680217	Lockwasher
1	1	209487	Cylinder Assembly - L. H. ◆	15	8	684594	Capscrew
2	1	209494	Cylinder Assembly - R. H. ▼	16	2	209308	Pin
3	1	204224	Hose	17	4	209306	Block
4	1	209522	Hose	18	2	209305	Grommet
5	1	209528	Hose	19	2	661675	Clevis Pin
6	1	209530	Hose	20	2	672726	Hairpin Cotter
7	2	6103658	Fork Carrier	21	1	200788	Capscrew
8	2	209280	Lug	22	2	7403	Grease Fitting
9	4	209303	Bearing	23	1	681238	Lockwasher
10	4	768838	Capscrew	24	1	200008	Cable Tie
11	4	678992	Lockwasher	25	5	604511	Fitting, 6-6
12	2	206923	Eyebolt				

- Carriage width.
- ◆ See L.H. Cylinder page for parts breakdown.
- ▼ See R.H. Cylinder for parts breakdown.

- Includes items 1 through 6.
- Includes items 7 through 25.

Left Hand Cylinder



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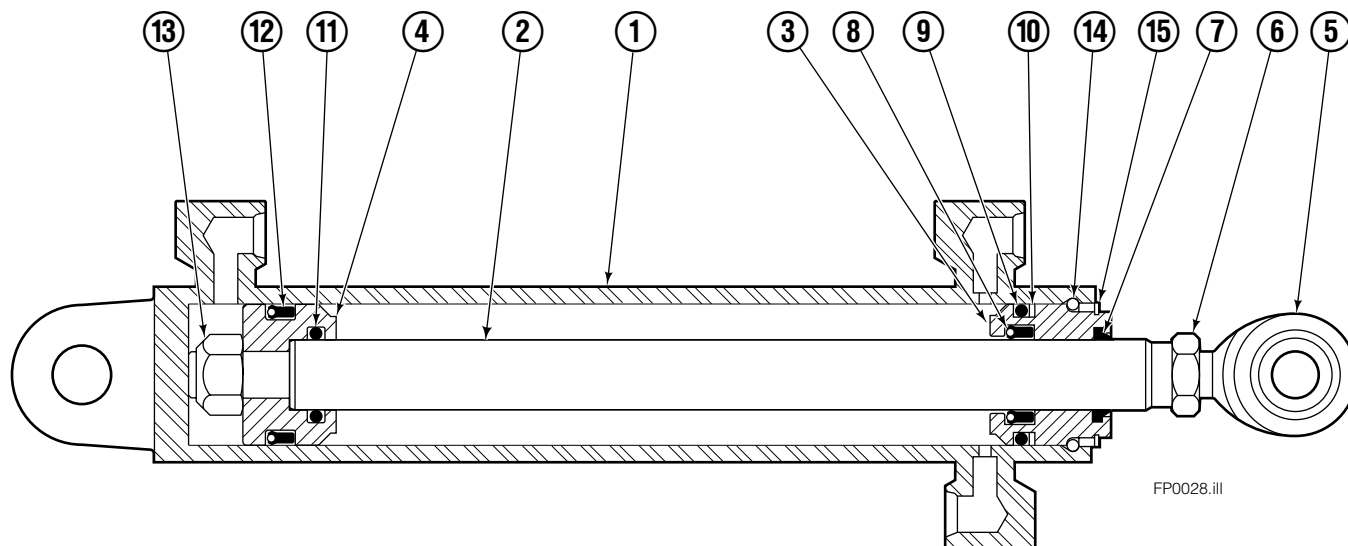
REF	QTY	PART NO.	DESCRIPTION
		209487	Cylinder Assembly - 49" ■
1	1	564487	Shell - 49" ■
2	1	564494	Rod - 49" ■
3	1	564451	Retainer
4	1	562056	Piston
5	1	564452	Rod End
6	1	5720	Nut
7	1	564408	● Rod Wiper
8	1	564406	● Rod Seal
9	1	562127	● O-Ring
10	1	563388	● Back-up Ring
11	1	563278	● O-Ring
12	1	564141	● Piston Seal
13	1	678019	Piston Nut
14	1	562942	Retaining Ring
15	1	562951	Snap Ring
16	1	---	Spacer
		564453	Service Kit

■ Carriage width.

● Included in Service Kit 564453.

Reference: S-6142.

Right Hand Cylinder



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REF	QTY	PART NO.	DESCRIPTION
		209494	Cylinder Assembly-49"■
1	1	564501	Shell-49"■
2	1	564494	Rod-49"■
3	1	564451	Retainer
4	1	562056	Piston
5	1	564452	Rod End
6	1	5720	Nut
7	1	564408	● Rod Wiper
8	1	564406	● Rod Seal
9	1	562127	● O-Ring
10	1	563388	● Back-up Ring
11	1	563278	● O-Ring
12	1	564141	● Piston Seal
13	1	678019	Piston Nut
14	1	562942	Retaining Ring
15	1	562951	Snap Ring
16	1	---	Spacer
		564453	Service Kit

■ Carriage width.

● Included in Service Kit 564453.

Reference S-6143.

Flow Divider Group

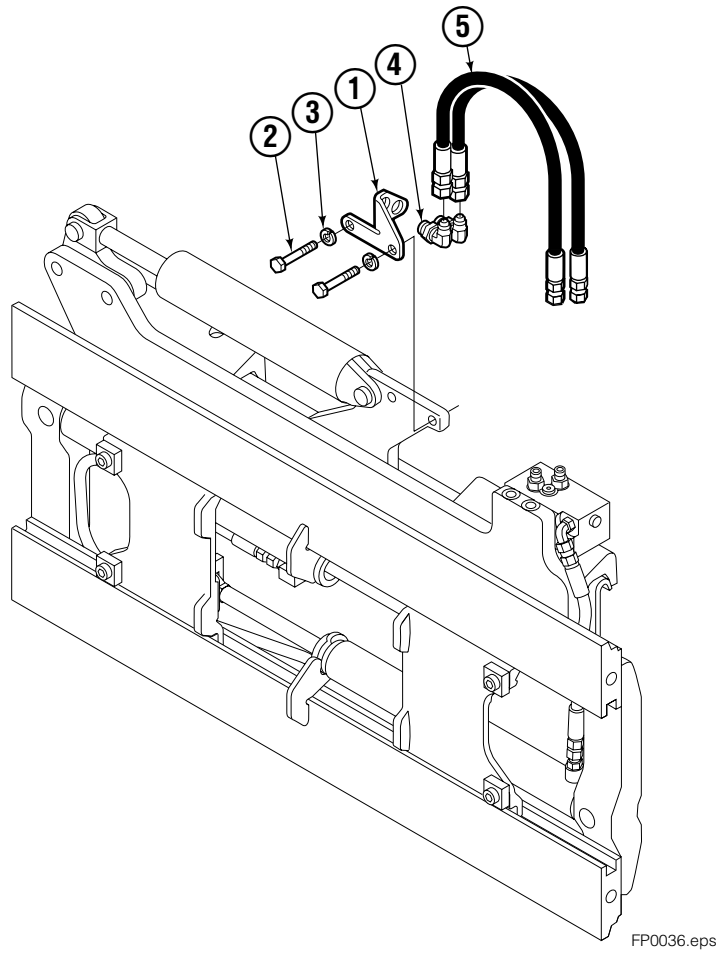


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REF	QTY	PART NO.	DESCRIPTION
		209504	Flow Divider Group
1	1	209310	Valve ■
2	1	209311	Valve Body
3	1	201527	Cartridge-Combiner
4	2	663694	Fitting, 3
5	2	604511	Fitting, 6-6
6	1	601676	Fitting, 6-6
7	1	679992	Service Kit
8	3	685105	Capscrew
9	3	678993	Lockwasher
10	2	207300	O-Ring
11	1	604511	Fitting, 6-6
12	2	2680	Fitting, 6-6
13	2	604510	Fitting, 6
14	1	605743	Fitting, 6-6

■ Includes items 1 through 7.

Standard Installation Group



120F			
REF	QTY	PART NO.	DESCRIPTION
		209506	Installation Group
1	1	207314	Bracket
2	2	762899	Capscrew, M10X20-8.8
3	2	681238	Lockwasher
4	2	2453	Fitting, 8-8
5	2	207425	Hose

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

Cascade Corporation
2501 Sheridan Avenue
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
FAX: 888-329-0234

Cascade Canada Inc.
5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
FAX: 905-629-7785

Cascade GmbH
D-41199 Monchengladbach
Klosterhofweg 52
Germany
Tel: 49-216-668230
FAX: 49-216-6682323

Cascade Finland
Albert Petreliuksenkatu 3
01370 Vantaa
Finland
Tel: 358-9-836-1925
FAX: 358-9-836-1935

**Cascade N.V.
European Headquarters**
P.O. Box 3009
1300 El Almere
Damluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492911
FAX: 31-36-5492964

**Cascade N.V.
Benelux Sales and Service**
P.O. Box 3009
1300 El Almere
Damluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492950
FAX: 31-36-5492974

Cascade (UK) Ltd.
15, Orgreave Crescent
Dore House Industrial Estate
Handsworth
Sheffield S13 9NQ
England
Tel: 742-697524
FAX: 742-695121

Cascade Scandinavia AB
Box 124
Hammarvägen 10
567 23 Vaggeryd
Sweden
Tel: 42-0-393-36950
FAX: 46-0-393-36959

Cascade Norway
Østerliveien 37A
1153 Oslo
Norway
Tel: 47-22-743160
FAX: 47-22-743157

Cascade France S.A.R.L.
1D Rue De Charaintru
BP 18, 91360 Epinay-Sur-Orge
Morangis Cedex, France
Tel: 33-1- 64547500
FAX: 33-1-64547501

Cascade Hispania S.A.
Carrer 5 Sector C
Zona Franca Duanera
Poligono de la Zon Franca
08040 Barcelona, Spain
Office No. 256
Tel: 93-264-07-30
FAX: 93-264-07-31

Cascade Japan Ltd.
5-5-41,
Torikai Kami
Settsu, Osaka
Japan, 566
Tel: 81-726-53-3490
FAX: 81-726-53-3497

Cascade Korea
108B, Namdong Ind Complex
658-3 Gojan-Dong
Namdong-Gu
Inchon, 405-310 Korea
Tel: 82-32-821-2051
FAX: 82-32-821-2055

Cascade Australia
1445 Ipswich Road
Rocklea, QLD 4106
Australia
Tel: 1-800227-223
FAX: (07) 3373-7333

Cascade New Zealand
15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: 9-273-9136
FAX: 9-273-9137

Cascade (Africa) Pty. Ltd.
P.O. Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
FAX: 27-11-394-1147

Cascade-Xiamen
No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
FAX: 86-592-651-2571

**Cascade (Singapore)
Trading Co.**
Four Seasons Park
Autumn Block - Apt. 1802
12 Cuscaden Walk
Singapore
Tel: 65-834-1935
FAX: 65-834-1936

