



Parts Manual

Model _____ **Fork Positioner**

Serial Number _____ **100C-HB-022**

cascade®

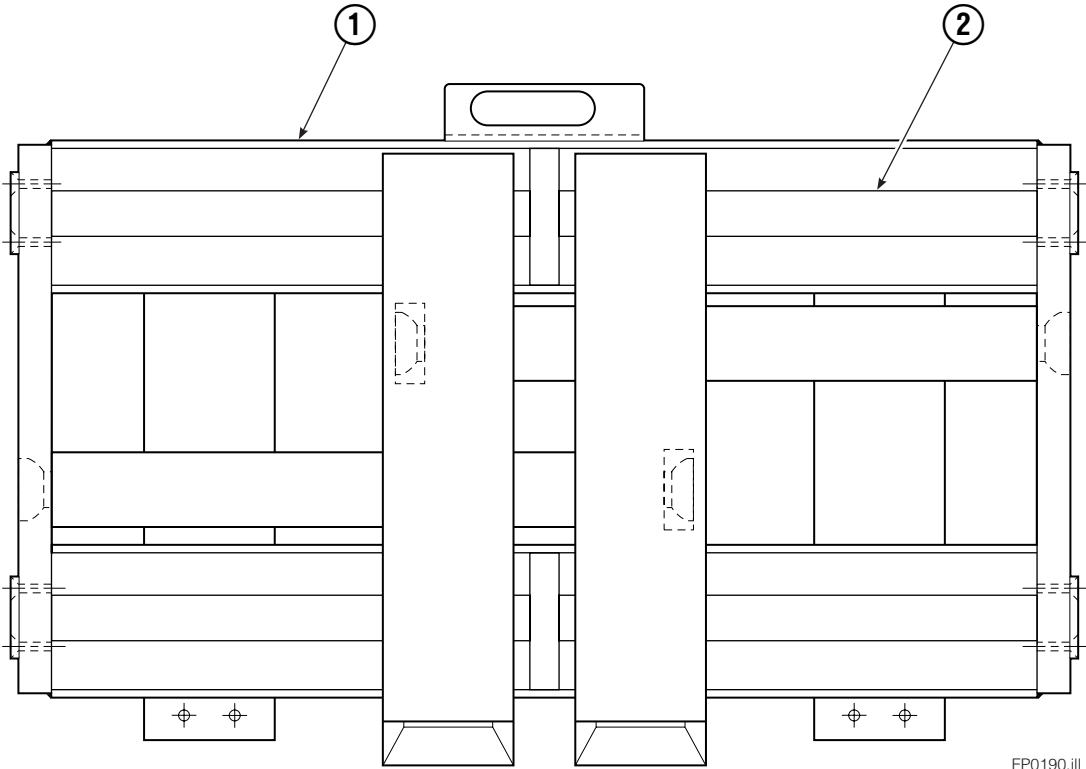
For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Frame Group

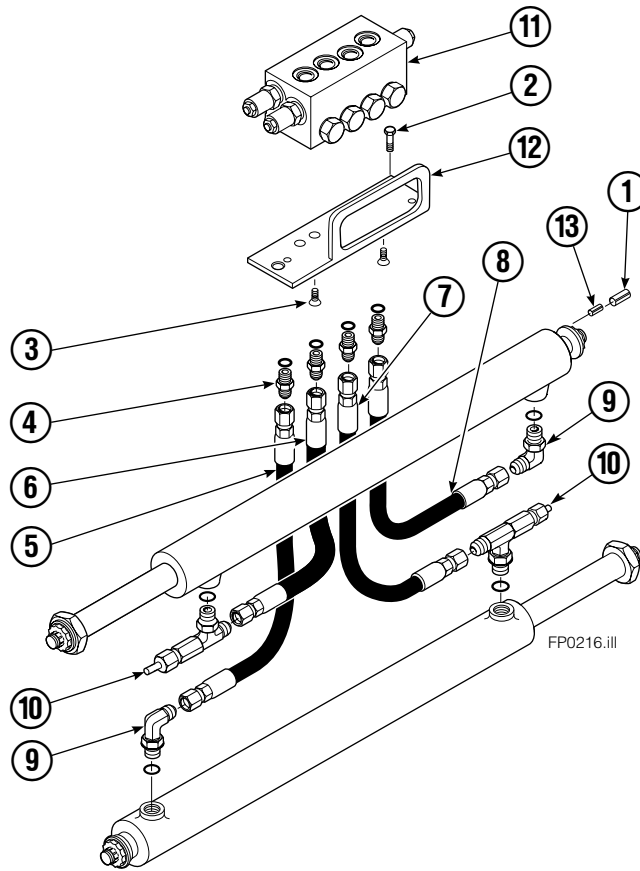


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REF	QTY	PART NO.	DESCRIPTION
		396064	Frame Group – 60 in.
1	1	840225	Frame
2	2	830826	Shaft

Reference: Hydraulic Group 382944
 Hose Group 384630
 Cylinder 383027

Hydraulic Valve Group



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REF	QTY	PART NO	DESCRIPTION
		382944	Hydraulic Valve Group ★
		384630	Hose Group ▲
1	2	7961	Roll Pins
2	3	643524	Capscrew
3	3	4750	Capscrew, .375x.750
4	4	611288	Fitting, 6-8
5	1	685673	Hose
6	1	209535	Hose
7	1	685673	Hose
8	1	209535	Hose
9	2	601676	Fitting-90, 6-6
10	2	617487	Elbow Restrictor ●
11	1	342184	Valve Assembly ■
12	1	350489	Bracket
13	2	7882	Roll Pins

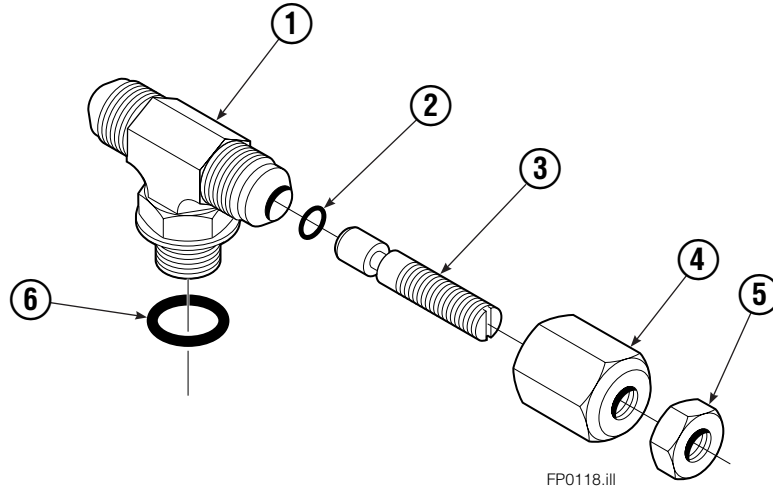
★ Includes items 2-4 & 9-12.

▲ Includes items 5-8.

● See Elbow Restrictor page for parts breakdown.

■ See Valve Assembly page for parts breakdown.

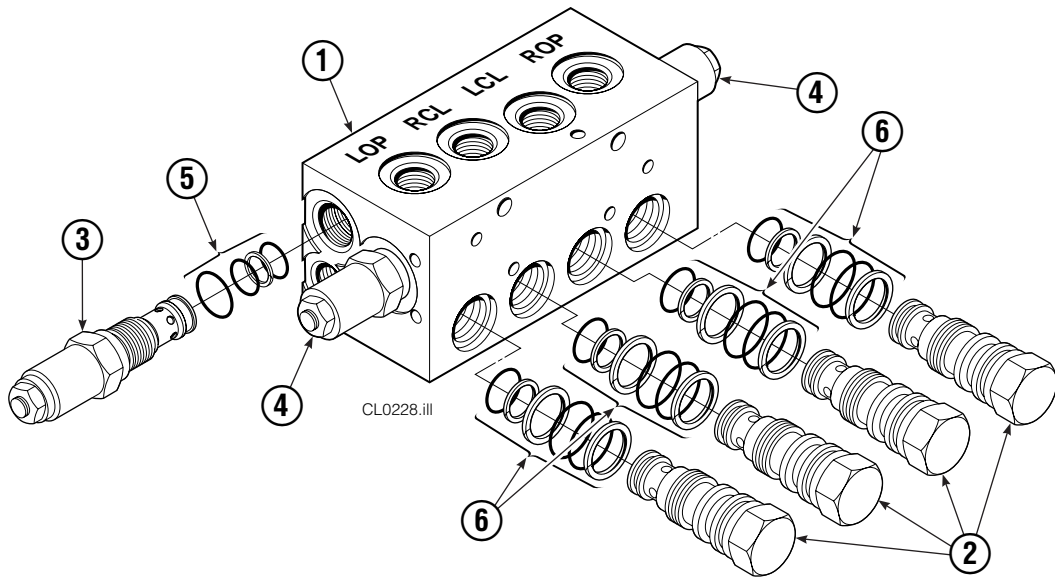
Restrictor Fitting



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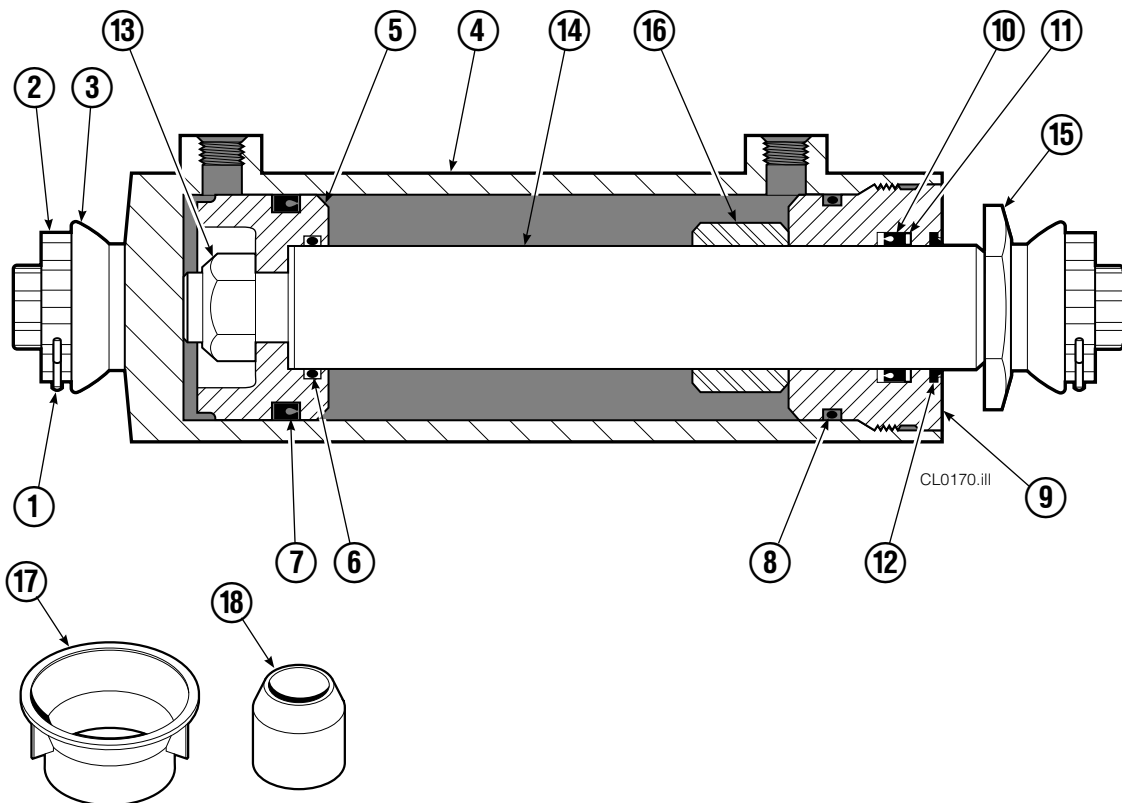
REF	QTY	PART NO.	DESCRIPTION
		617487	Restrictor Assembly
1	1	617486	Tee
2	1	2698	O-Ring
3	1	11100	Setscrew
4	1	11099	Cap
5	1	5715	Jam Nut
6	1	2840	O-Ring

Valve Group



REF	QTY	PART NO.	DESCRIPTION
		342184	Valve Assembly
1	1	342185	Valve Body
2	4	659058	Check Valve – P.O.
3	1	334615	Relief Valve
4	2	342187	Relief Valve
5	1	684625	Service Kit
6	4	667516	Service Kit

Cylinder



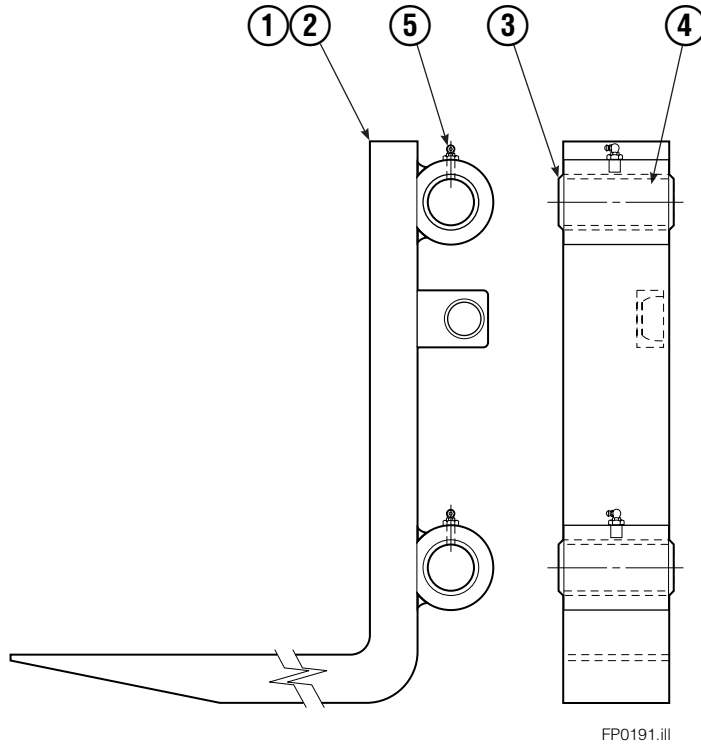
100C			
REF	QTY	PART NO.	DESCRIPTION
		383027	Cylinder Assembly
1	2	■ 6511	Cotter Pin
2	2	■ 667667	Retainer
3	2	■ 667668	Nut
4	1	584457	Shell
5	1	558402	Piston
6	1	✕ 2722	O-Ring
7	1	✕ 557376	Seal
8	1	✕ 2791	O-Ring
9	1	✕ 615134	Back-Up Ring
10	1	667675	Retainer
11	1	✕ 662451	Seal
12	1	✕ 638246	Nylon Ring
13	1	✕ 628047	Wiper
14	1	561012	Nut
15	1	584458	Rod
16	1	667676	Washer
17	1	829237	Spacer
18	1	✕ 671049	Seal Loader, Piston
19	1	✕ 671052	Seal Loader, Retainer
		667723	Service Kit

✕ Included in Service Kit.

■ Included in Nut Service Kit 668925.

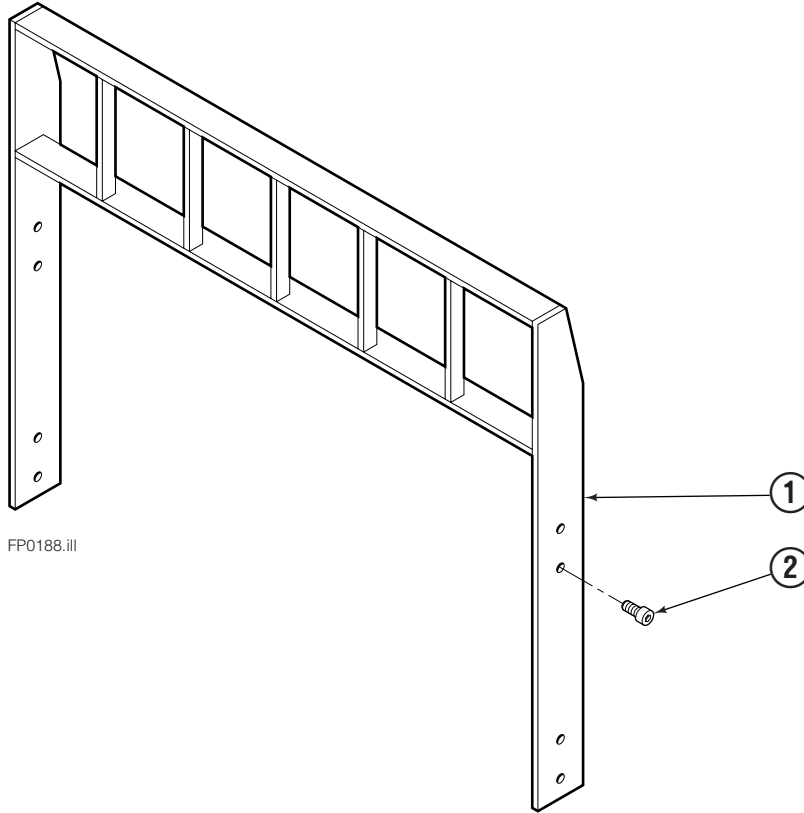
Ref: S-5564, S-5565

Fork Group



REF	QTY	PART NO.	DESCRIPTION
		214465	Fork Group
1	1	840213	Fork, L.H.
2	1	840208	Fork, R.H.
3	8	7223	Retaining Ring
4	4	828468	Bushing
5	4	828471	Lube Fitting

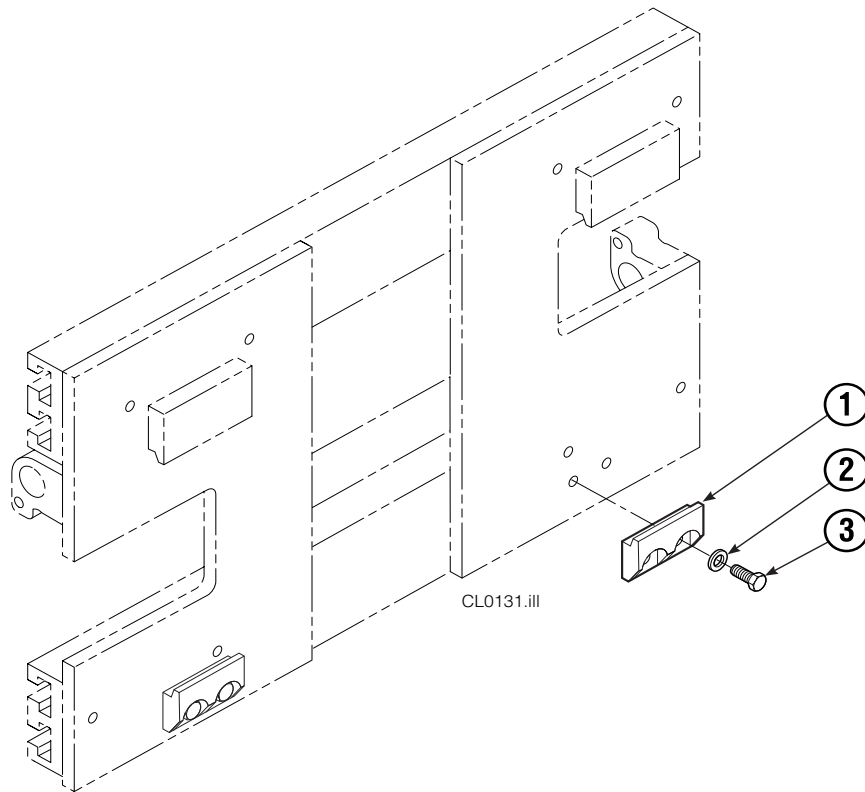
Backrest



REF	QTY	PART NO.	DESCRIPTION
		214451	Backrest Group
1	1	830928	Backrest
2	8	4771	Capscrew

Reference: S-8604

Mounting Group



REF	QTY	PART NO	DESCRIPTION
		384234	Mounting Group
1	2	679832	Lower Hook
2	4	670692	Washer
3	4	768579	Capscrew

Do you have questions you need answered right now? Call your nearest Cascade Parts Department.

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