



Parts Manual

Model _____ **Fork Positioner**

Serial Number _____ **55F-FPB-146**

cascade[®]
corporation

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To Order Parts call: 888-227-2233, Fax: 888-329-0234

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Publications

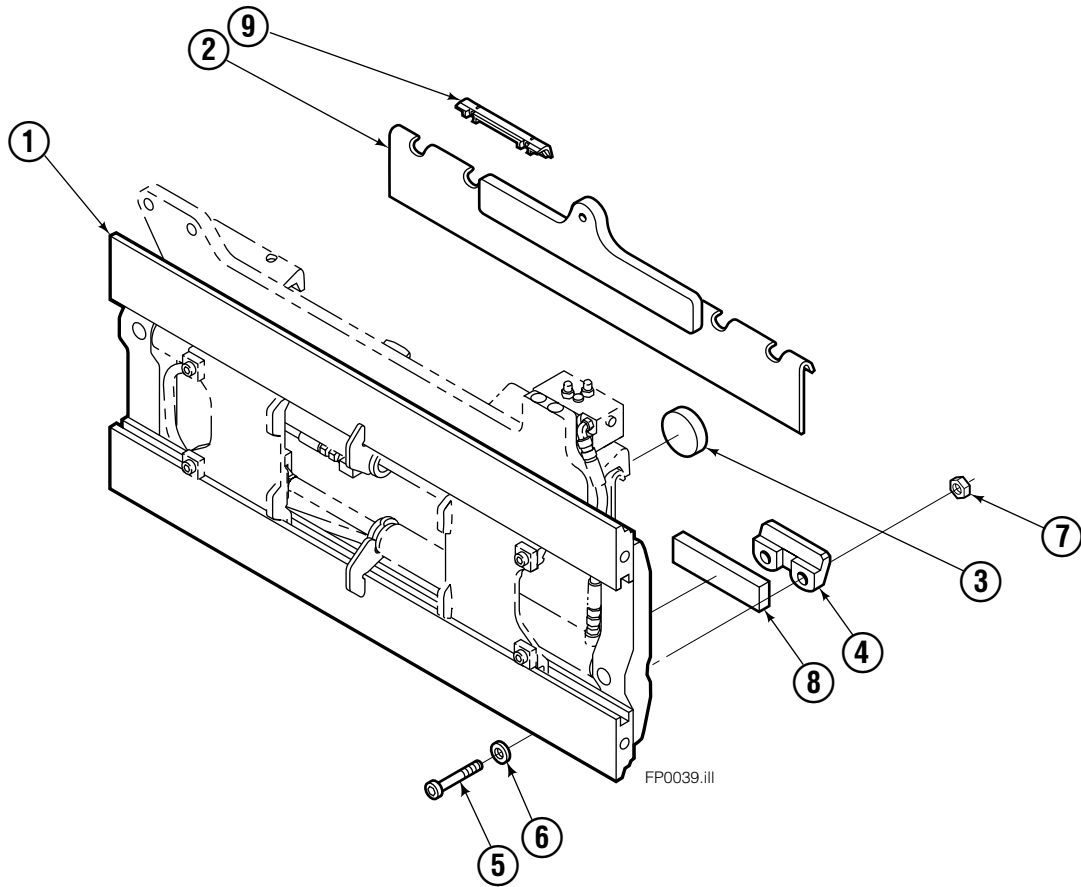


55F	
PART NO.	DESCRIPTION
	Parts Manual
208743	Service Manual
688261	Operators Guide
207363	Installation Instructions
680664	Servicing Cascade Cylinders-VHS
679929	Tool Catalog
673964	Literature Index Order Form

Safety Decals



Mounting Group Non-Sideshifting

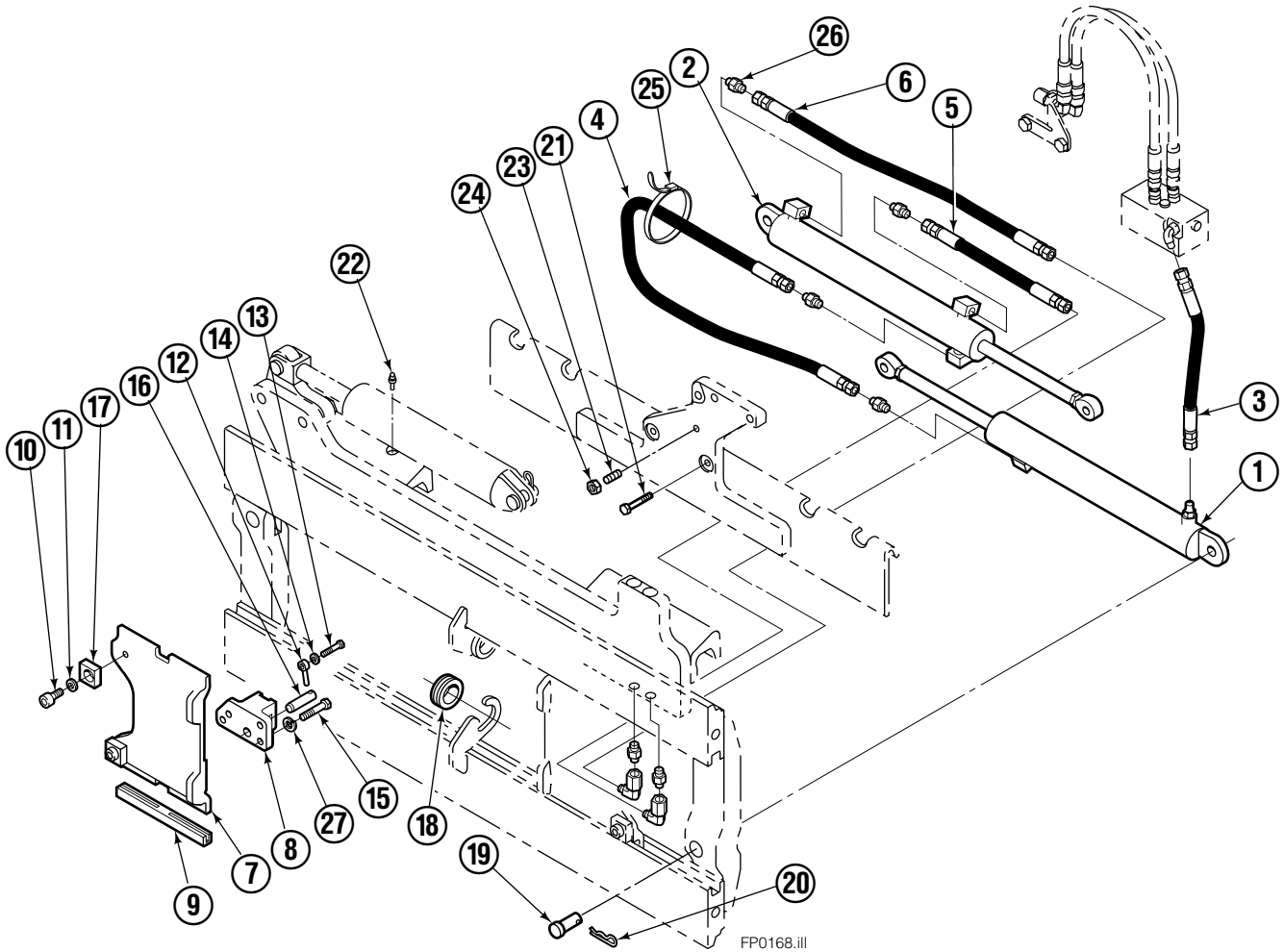


Reference:
BC-101
SK-5981

55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
	●	207334	Non-Sideshifting Mounting-37" ■	5	4	766154	Capscrew, M16x2,0x40-8.8
1	1	395315	Frame-37" ■	6	4	667225	Washer
2	1	207192	Anchor Bracket-37" ■	7	4	678990	Nut
3	1	206917	Center Bearing-49" only	8	2	207209	Lower Bearing
4	2	204186	Lower Hook	9	2	204187	Upper Bearing

- Carriage width.
- Includes items 2 through 9.

Hydraulic/Fork Group



55F							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		207220	Hydraulic Group – 37 in. ■ ●	14	2	209737	Lockwasher, M6
		6104872	Fork Group □	15	8	767961	Capscrew, M8 x 16
1	1	583943	Cylinder Assembly, LH ◆	16	2	206925	Pin
2	1	583951	Cylinder Assembly, RH ◆	17	4	207552	Block
3	1	207563	Hose	18	2	206916	Grommet
4	1	207564	Hose	19		--	Clevis Pin
5	1	207565	Hose	20	2	207210	Hairpin Cotter
6	1	207566	Hose	21	1	768551	Capscrew, M10 x 10
7	2	207208	Fork Carrier	22	2	7403	Grease Fitting
8	2	206914	Lug	23	1	768753	Setscrew
9	4	206915	Bearing	24	1	207211	Jam Nut
10	4	203406	Capscrew, M12 x 16	25	1	200008	Cable Tie
11	4	678991	Lockwasher, M12	26		--	Fitting, 4-4
12	2	206923	Eyebolt	27	8	209738	Lockwasher, M8
13	2	763169	Capscrew, M6 x 20				

■ Carriage width.

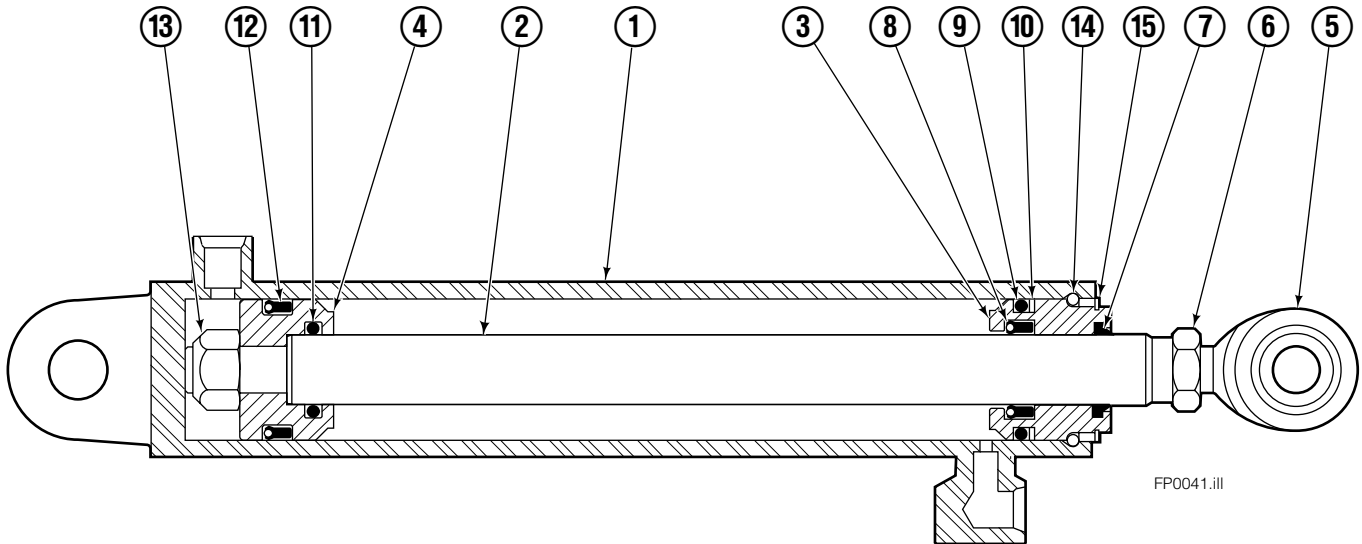
◆ See Cylinder page for parts breakdown.

Reference: BC-101, S-5981, S-3990.

● Includes items 1 through 6.

□ Includes items 7 through 27.

Left Hand Cylinder



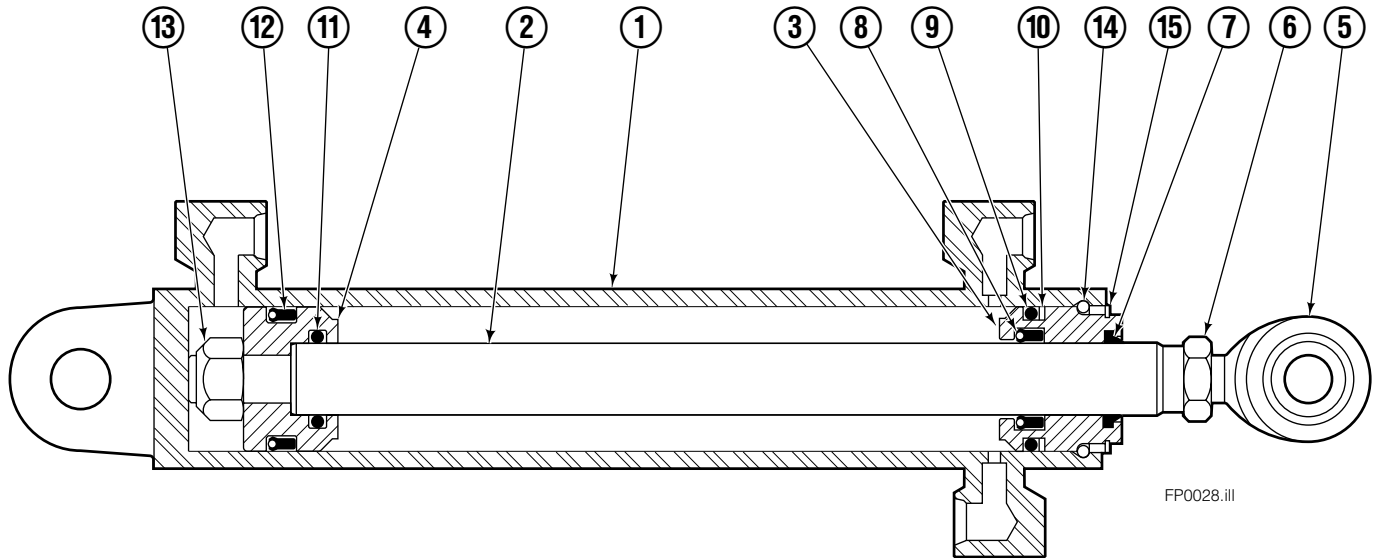
55F			
REF	QTY	PART NO.	DESCRIPTION
		583943	Cylinder Assembly – 37" ■
1	1	564168	Shell – 37" ■
2	1	564184	Rod – 37" ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: S-6140, S-6141.

Right Hand Cylinder



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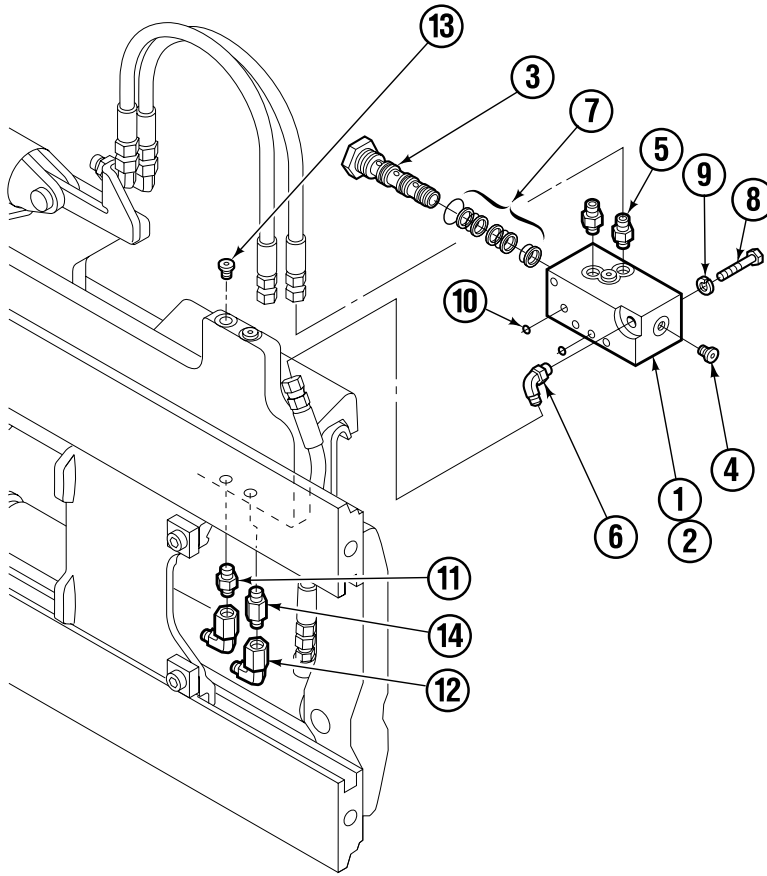
REF	QTY	PART NO.	DESCRIPTION
		583951	Cylinder Assembly - 37" ■
1	1	564176	Shell - 37" ■
2	1	564184	Rod - 37" ■
3	1	685664	Retainer
4	1	685665	Piston
5	1	564193	● Rod End
6	1	5718	● Nut
7	1	636850	● Rod Wiper
8	1	646540	● Rod Seal
9	1	2718	● O-Ring
10	1	615122	● Back-up Ring
11	1	2710	● O-Ring
12	1	663728	● Piston Seal
13	1	563462	Piston Nut
14	1	563916	Retaining Ring
15	1	3137	Snap Ring
		684827	Service Kit

■ Carriage width.

● Included in Service Kit 684827.

Reference: S-6138, S-6139.

Flow Divider Group



FP0035.iii

55F			
REF	QTY	PART NO.	DESCRIPTION
		206921	Flow Divider Group
1	1	206919	Valve ■
2	1	206918	Valve Body
3	1	207301	Cartridge-Combiner
4	2	663694	Fitting, 3
5	2	617915	Fitting, 4-4
6	1	617917	Fitting, 4-4
7	1	679992	Service Kit
8	3	685105	Capscrew
9	3	678993	Lockwasher
10	2	207300	O-Ring
11	6	617915	Fitting, 4-4
12	2	617641	Fitting, 4-4
13	2	609234	Fitting, 4-4
14	1	617916	Fitting, 4-4

■ Includes items 1 through 7.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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