



# Parts Manual

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Model 100E-SS-B093

Serial Number 100E-SS-030

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**cascade**<sup>®</sup>

**For Technical Assistance call:** 800-227-2233, Fax: 888-329-8207

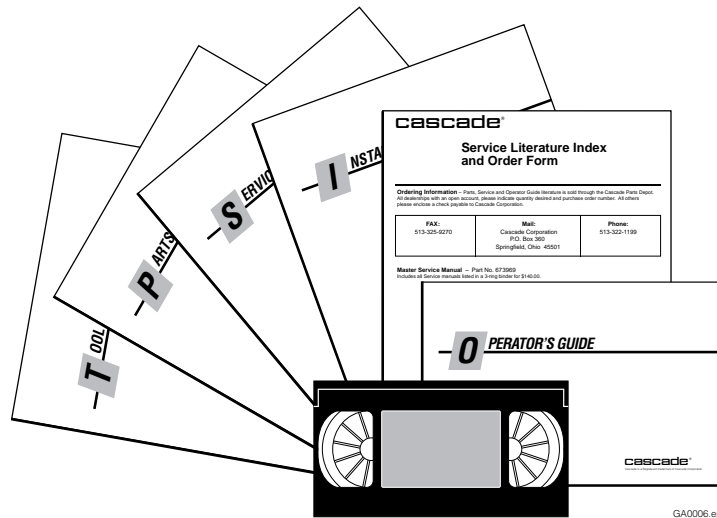
**To Order Parts call:** 888-227-2233, Fax: 888-329-0234

**OR**

**Write:** Cascade Corporation, P.O. Box 20187, Portland, OR 97220

**Internet:** [www.cascorp.com](http://www.cascorp.com)

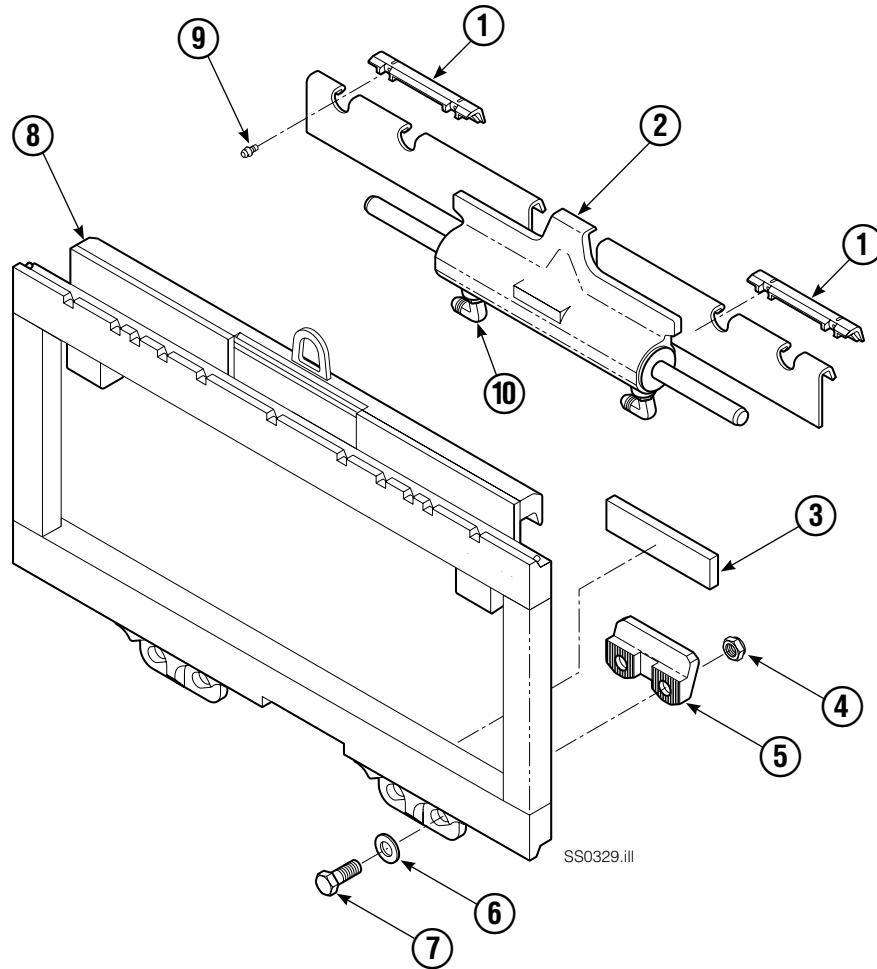
# Publications



GA0006 eps

100E Sideshifter	
PART NO.	DESCRIPTION
	Parts Manual
205849	Service Manual
205124	Operator Guide
205125	Installation Instruction
679929	Tool Catalog
673964	Literature Index Order Form

# Sideshifter Assembly



100E			
REF	QTY	PART NO.	DESCRIPTION
1	2	672018	Upper Bearing
2	2	584001	Cylinder Assembly ●
3	2	208350	Lower Bearing
4	4	553857	Nut ▲
5	2	204186	Lower Hook ▲
6	4	667225	Washer ▲
7	4	639121	Capscrew, 5/8 NCx1.50 GR5 ▲
8	1	4061-30	Frame ★
9	2	7403	Grease Fitting
10	2	601676	Fitting, 6-6 ■

● See Cylinder page for parts breakdown.

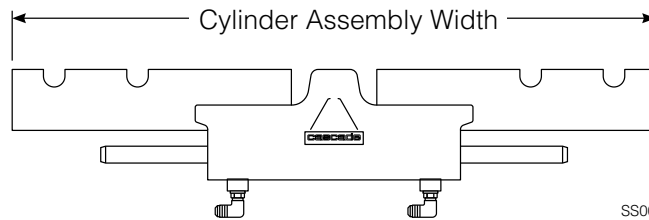
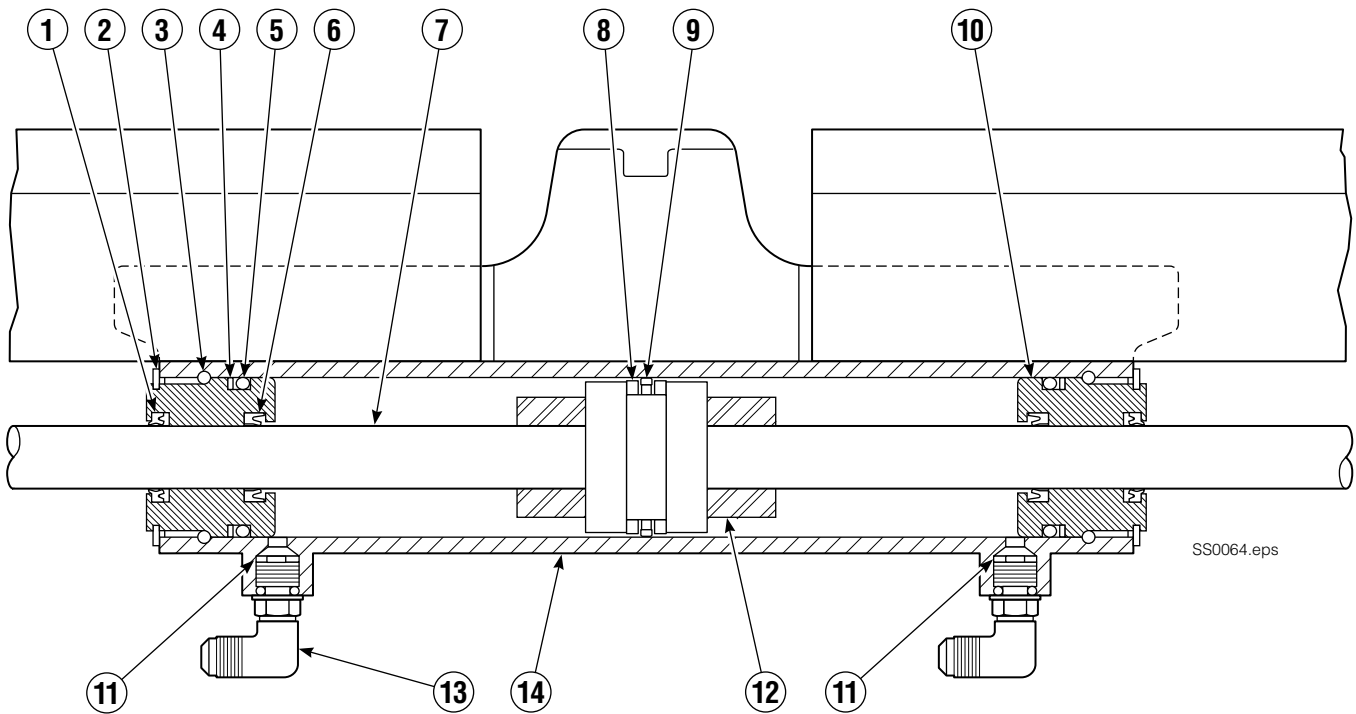
▲ Included in Lower Hook Group 208352.

■ Included in Fitting Group 204179.

★ If frame needs replacing, order complete Sideshift Assembly.

Reference: Common Parts Group 208367. S-4061, 4010 Frame Groups.

# Cylinder



## 100E

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		584001	Cylinder Assembly, 47.0 in. (1195 mm)	● 8	2	564404	Bearing Ring
● 1	2	564408	Wiper Seal	● 9	1	564407	Piston Seal
2	2	7210	Snap Ring	10	2	564402	Retainer
3	2	564403	Retaining Ring	11	1	205369	Speed Control Washer
● 4	2	615131	Back-Up Ring	12	2	-	Spacer
● 5	2	2789	O-Ring	13	2	601676	Fitting, JIC 6-6
● 6	2	564406	Rod Seal	14	-	■	Cylinder Shell
7	1	564401	Rod			564409	Service Kit

● Included in Service Kit 564409.

■ Not serviceable, order new cylinder assembly.



**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department.

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