



Parts Manual

Model Fork Positioner

Serial Number 100C-FPS-177

cascade[®]
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

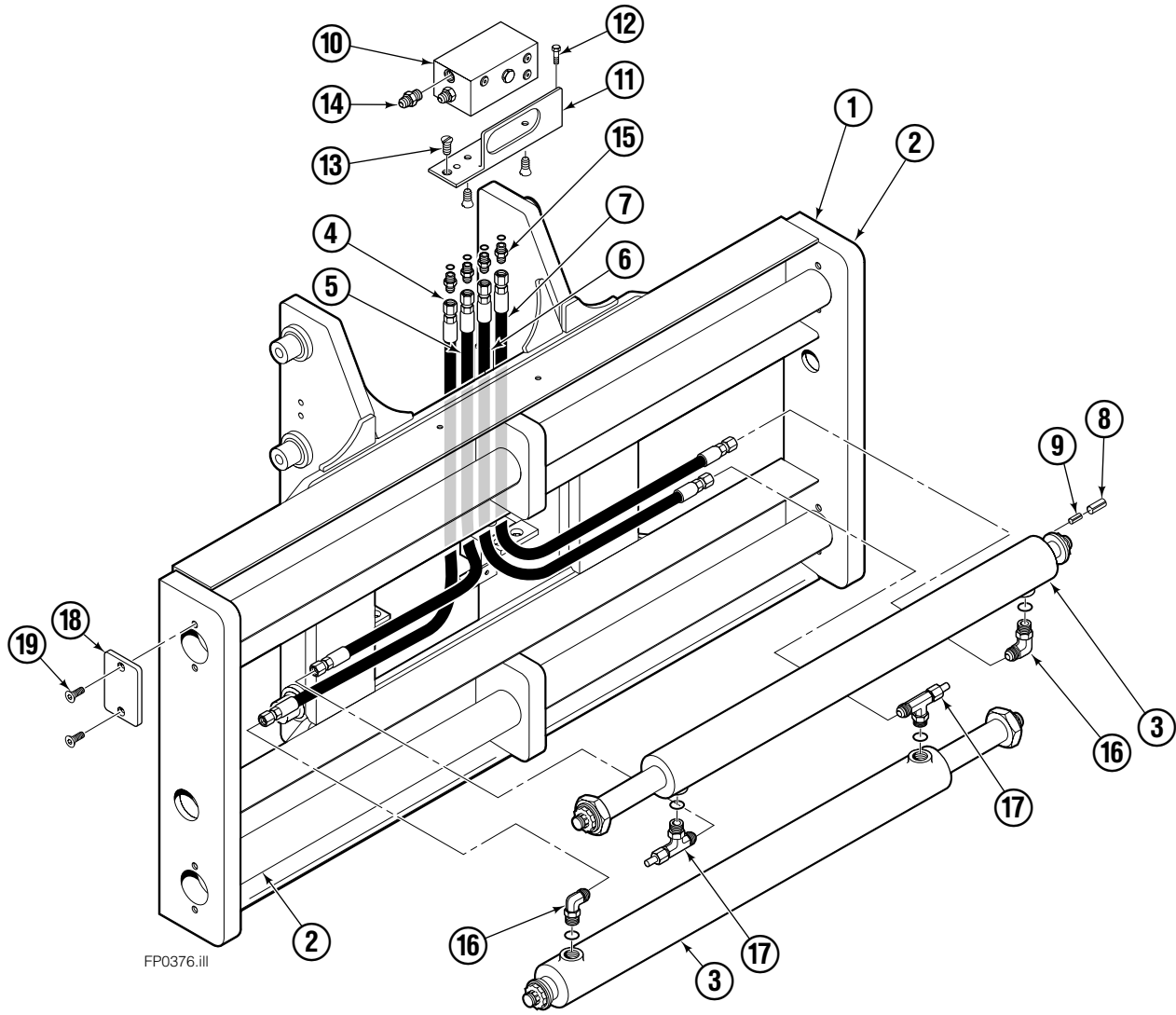
To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Frame Group



100C

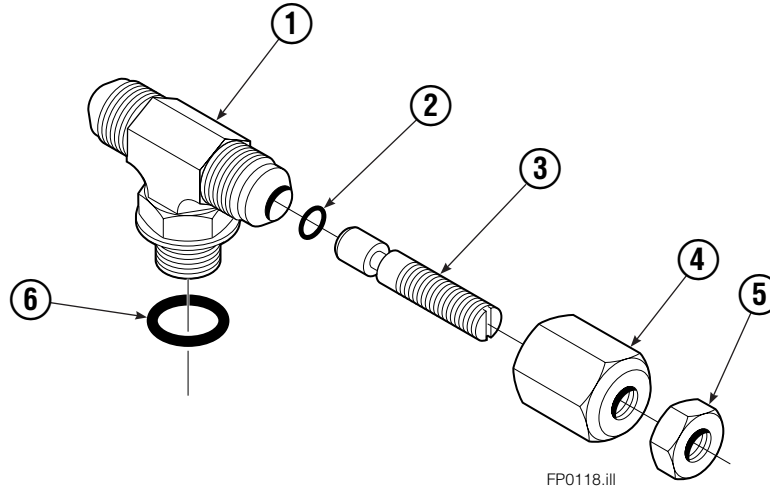
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		6102014	Frame Group – 60"	9	2	7882	Roll Pin
		384630	Hose Group – items 4-7	10	1	668861	Valve ▲
		381520	Hydraulic Group – items 10-17	11	1	844137	Bracket
1	1	381955	Frame – 60"	12	1	643524	Capscrew, 3/8NCx.75 GR8
2	2	829217	Shaft	13	3	4750	Capscrew, 3/8NCx.75 GR8
3	2	6008946	Cylinder ▲	14	1	601377	Fitting, 6-6
4	1	209535	Hose – 37"	15	4	611288	Fitting, 6-8
5	1	685673	Hose – 60.75"	16	2	601676	Fitting, 8-8
6	1	685673	Hose – 60.75"	17	2	617487	Restrictor ▲
7	1	209535	Hose – 37"	18	4	—	Cover ●
8	2	7961	Roll Pin	19	8	—	Capscrew, 1/2NCx1.00 GR8 ●

▲ See specific page for parts breakdown.

● Included in Retainer Group 214444.

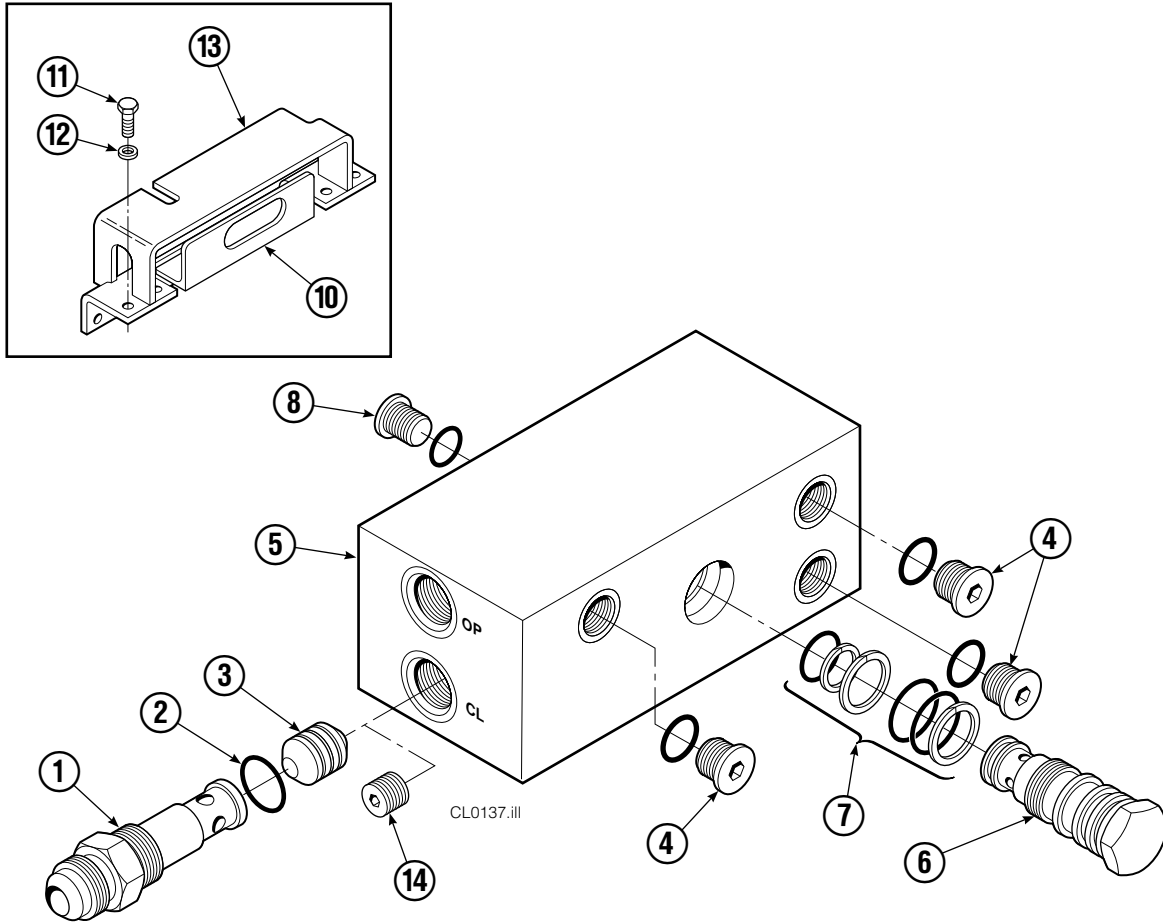
Reference: S-8704.

Restrictor Fitting



REF	QTY	PART NO.	DESCRIPTION
		617487	Restrictor Assembly
1	1	617486	Tee
2	1	2698	O-Ring
3	1	11100	Setscrew
4	1	11099	Cap
5	1	5715	Jam Nut
6	1	2840	O-Ring

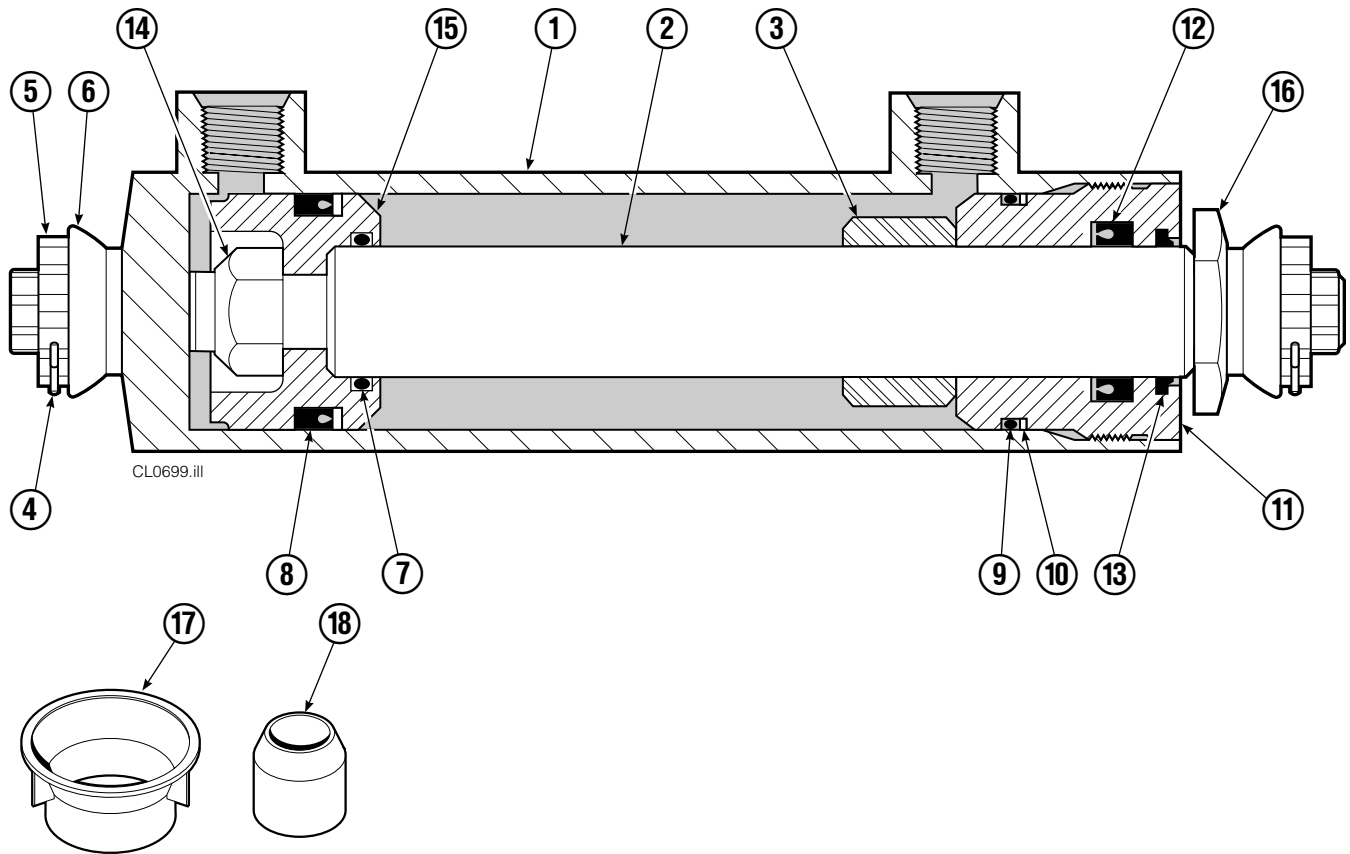
Check Valve Non-Sideshift



REF	QTY	PART NO.	DESCRIPTION
★		668861	Check Valve - Non-Sideshift
1	1	667490	Special Fitting
●	2	2841	O-Ring
3	1	667471	Spool
4	3	609455	Fitting
5	1	668862	Valve Body
6	1	678270	Check Valve - V.P.O.
●	1	661347	Service Kit
8	1	604510	Fitting, 6
10	1	▲	Bracket
11	4	670004	Capscrew, 1/2 NC x 1.25
12	4	6232	Washer
13	1	670000	Guard
■	1	676343	Regeneration Elimination Plug
		668864	Service Kit

- Included in Service Kit 668864.
- ★ Includes items 1 thru 8 only.
- ▲ See Frame and Weldment Assembly page.
- For eliminating regeneration circuit only.
(See Technical Bulletin Number 121)

Cylinder



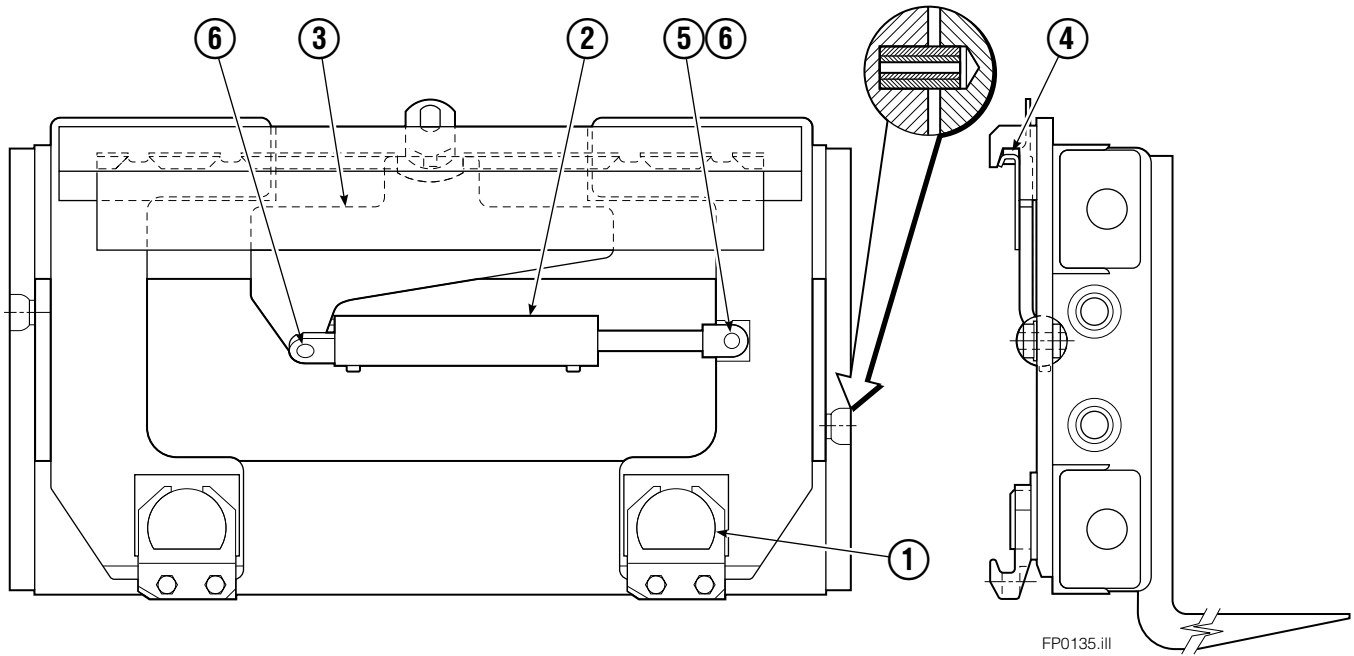
REF	QTY	PART NO.	DESCRIPTION
		6008946	Cylinder Assembly
1	1	6008947	Shell
2	1	564947	Rod
3	1	-	Spacer
4	2	6511	Cotter Pin ■
5	2	667667	Nut Retainer ■
6	2	667668	Nut ■
7	1	2722	O-Ring ✕
8	1	557376	Seal ✕
9	1	2791	O-Ring ✕
10	1	615134	Back-Up Ring ✕
11	1	667675	Retainer
12	1	662451	Seal ✕
13	1	564930	Wiper ✕
14	1	561012	Nut
15	1	558402	Piston
16	1	667676	Washer
17	1	671049	Seal Loader, Piston ✕
18	1	671052	Seal Loader, Retainer ✕
		667723	Service Kit

✕ Included in Service Kit 667723.

■ Included in Nut Service Kit 668925.

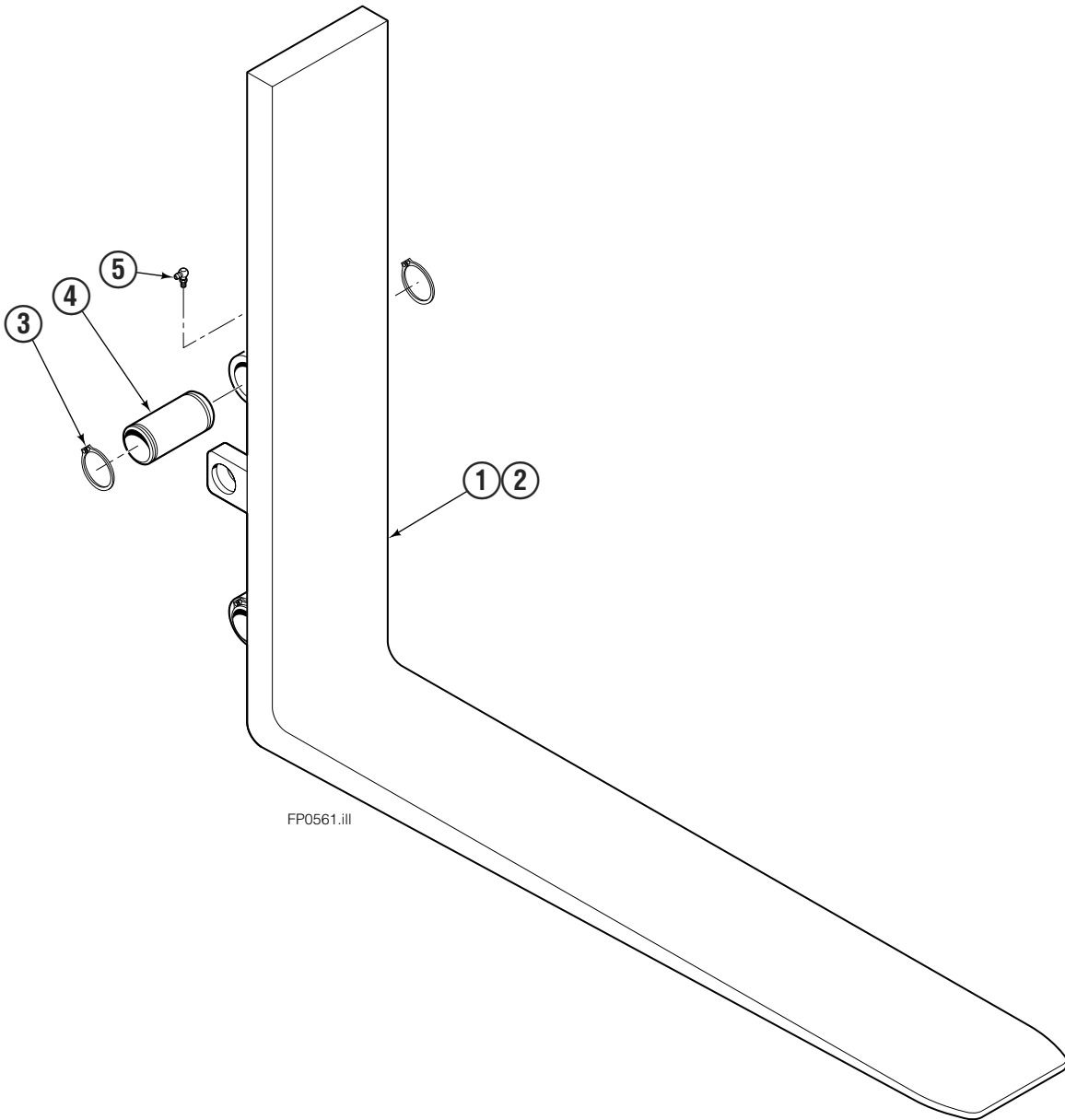
Reference: S-5564, S-5565.

Common Parts Group



100C			
REF	QTY	PART NO.	DESCRIPTION
		381522	Common Parts Group
1	2	676650	Bearing - Lower
2	1	676649	Cylinder Assembly
3	1	381523	Anchor Bracket Weldment
4	2	672018	Bearing Segment - Upper
5	2	672726	Cotter Pin
6	2	678528	Pin - Clevis

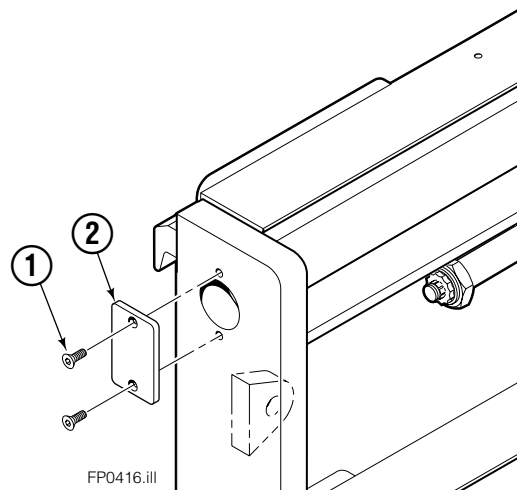
Fork Group



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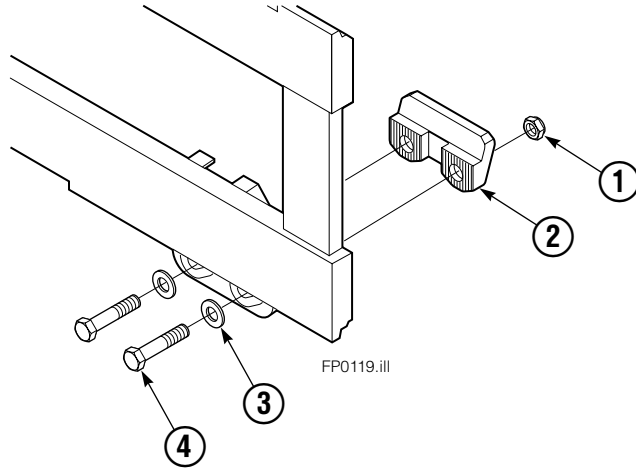
100C			
REF	QTY	PART NO.	DESCRIPTION
		6102009	Fork Group
1	1	6101986	Fork - LH
2	1	6101985	Fork - RH
3	8	7217	Retaining Ring
4	4	827203	Bushing
5	4	3000530	Grease Fitting

Backrest Group



REF	QTY	PART NO.	DESCRIPTION
		214679	Backrest Group
1	8	4771	Capscrew
2	4	826123	End Plate

Mounting Group



REF	QTY	PART NO.	DESCRIPTION
		677280	Mounting Group
1	2	553857	Nut
2	1	677160	Lower Hook
3	2	667225	Washer
4	2	638601	Capscrew

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

Cascade Corporation

2501 Sheridan Avenue
Springfield, OH 45505
Tel: 888-CASCADE (227-2233)
FAX: 888-329-0234

Cascade Canada Inc.

5570 Timberlea Blvd.
Mississauga, Ontario
Canada L4W-4M6
Tel: 905-629-7777
FAX: 905-629-7785

Cascade GmbH

D-41199 Monchengladbach
Klosterhofweg 52
Germany
Tel: 49-216-668230
FAX: 49-216-6682323

Cascade Finland

Albert Petreliuksenkatu 3
01370 Vantaa
Finland
Tel: 358-9-836-1925
FAX: 358-9-836-1935

**Cascade N.V.
European Headquarters**

P.O. Box 3009
1300 El Almere
Damluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492911
FAX: 31-36-5492964

**Cascade N.V.
Benelux Sales and Service**

P.O. Box 3009
1300 El Almere
Damluisweg 56
1332 ED Almere
The Netherlands
Tel: 31-36-5492950
FAX: 31-36-5492974

Cascade (UK) Ltd.

15, Orgreave Crescent
Dore House Industrial Estate
Handsworth
Sheffield S13 9NQ
England
Tel: 742-697524
FAX: 742-695121

Cascade Scandinavia AB

Box 124
Hammarvägen 10
567 23 Vaggeryd
Sweden
Tel: 42-0-393-36950
FAX: 46-0-393-36959

Cascade Norway

Østerliveien 37A
1153 Oslo
Norway
Tel: 47-22-743160
FAX: 47-22-743157

Cascade France S.A.R.L.

1D Rue De Charaintru
BP 18, 91360 Epinay-Sur-Orge
Morangis Cedex, France
Tel: 33-1- 64547500
FAX: 33-1-64547501

Cascade Hispania S.A.

Carrer 5 Sector C
Zona Franca Duanera
Poligono de la Zon Franca
08040 Barcelona, Spain
Office No. 256
Tel: 93-264-07-30
FAX: 93-264-07-31

Cascade Japan Ltd.

5-5-41,
Torikai Kami
Settsu, Osaka
Japan, 566
Tel: 81-726-53-3490
FAX: 81-726-53-3497

Cascade Korea

108B, Namdong Ind Complex
658-3 Gojan-Dong
Namdong-Gu
Inchon, 405-310 Korea
Tel: 82-32-821-2051
FAX: 82-32-821-2055

Cascade Australia

1445 Ipswich Road
Rocklea, QLD 4106
Australia
Tel: 1-800227-223
FAX: (07) 3373-7333

Cascade New Zealand

15 Ra Ora Drive
East Tamaki, Auckland
New Zealand
Tel: 9-273-9136
FAX: 9-273-9137

Cascade (Africa) Pty. Ltd.

P.O. Box 625, Isando 1600
60A Steel Road
Sparton, Kempton Park
South Africa
Tel: 27-11-975-9240
FAX: 27-11-394-1147

Cascade-Xiamen

No. 668 Yangguang Rd.
Xinyang Industrial Zone
Haicang, Xiamen City
Fujian Province
P.R. China 361026
Tel: 86-592-651-2500
FAX: 86-592-651-2571

**Cascade (Singapore)
Trading Co.**

Four Seasons Park
Autumn Block - Apt. 1802
12 Cuscaden Walk
Singapore
Tel: 65-834-1935
FAX: 65-834-1936

