



Parts Manual

Model _____ **Sideshifter**

Catalog Number _____ **55F-SSS-A047 R4**

cascade®
corporation

For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

Internet: www.cascorp.com

Recommended Spare Parts List

| F-Series Sideshifter | | | | |
|----------------------|------------------------------------|----------------------|------|-------|
| PART NUMBER | DESCRIPTION | ATTACHMENTS SERVICED | | |
| | | 1-5 | 6-19 | 20-50 |
| ■ ■ | BASE UNIT | | | |
| | Upper Bearing | 8 | 16 | 32 |
| | Lower Bearing | 6 | 12 | 24 |
| ■ ■ ■ ■ | MOUNTING - BOLT ON | | | |
| | Lower Hook | 0 | 2 | 4 |
| | Capscrew | 0 | 4 | 8 |
| | Nut | 0 | 4 | 8 |
| | Washer | 0 | 4 | 8 |
| ■ ■ ■ ■ | MOUNTING - QUICK DISCONNECT | | | |
| | Lower Hook | 0 | 2 | 4 |
| | Guide | 0 | 2 | 4 |
| | Pin | 0 | 2 | 4 |
| | Capscrew | 0 | 4 | 8 |
| ■ 219868 | CYLINDER | | | |
| | Cylinder | 0 | 0 | 1 |
| | Cylinder Service Kit | 1 | 2 | 4 |

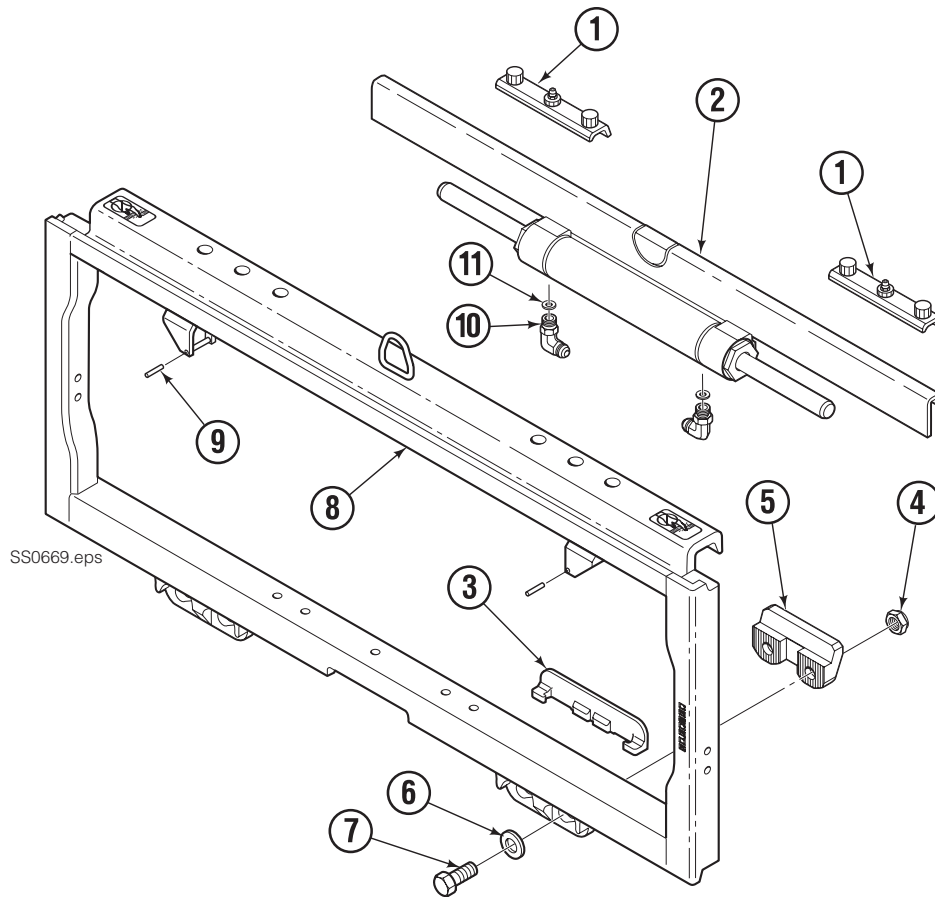
■ See specific page for part number.

Publications



| F-Series | |
|----------|---|
| PART NO. | DESCRIPTION |
| 219941 | User Manual (Operator, Installation, Parts) |
| 220526 | Service Manual |
| 679929 | Tool Catalog |
| 673964 | Literature Index Order Form |

Sideshift Assembly



| 55F | | | | | | | |
|-----|-----|----------|-----------------|-----|-----|----------|-----------------------------|
| REF | QTY | PART NO. | DESCRIPTION | REF | QTY | PART NO. | DESCRIPTION |
| 1 | 2 | 228782 | Upper Bearing | 7 | 4 | 639121 | ◆ Capscrew, 5/8 x 1.50 (or) |
| 2 | 1 | 6025685 | Cylinder ▲ | | 4 | 752903 | ◆ Capscrew, M16 x 45 |
| 3 | 2 | 6000719 | Lower Bearing | 8 | 1 | 6025997 | Frame ● |
| 4 | 4 | 553857 | ◆ Nut, 5/8 (or) | 9 | 2 | 7890 | Roll Pin |
| | 4 | 678990 | ◆ Nut, M16 | 10 | 2 | 601676 | ■ Fitting, 6-6 |
| 5 | 2 | 204186 | ◆ Lower Hook | 11 | 2 | 221733 | ▼ Restrictor Washer |
| 6 | 4 | 667225 | ◆ Washer | | | | |

▲ See Cylinder page for parts breakdown.

◆ Included in Lower Hook Group 204182.

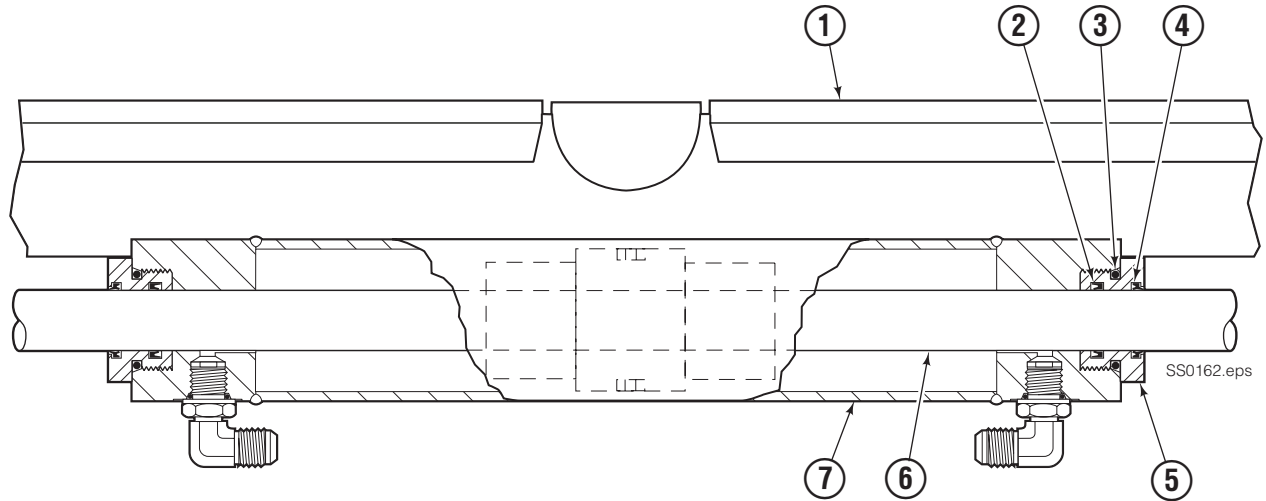
● If the Frame needs replacing, your best value is to order the complete Sideshift Assembly.

■ Included in Fitting Group 204179.

▼ Included in Restrictor Group 221732.

Reference: Common Parts Group 219614, S-22752 Type 1.

Cylinder Assembly



| 55F | | | |
|-----|-----|----------|-----------------------|
| REF | QTY | PART NO. | DESCRIPTION |
| 1 | 1 | 6025685 | Cylinder Assembly |
| 2 | 2 | 562132 | ● Rod Seal |
| 3 | 2 | 415866 | ● O-Ring, 70 Duro |
| 4 | 2 | 562131 | ● Rod Wiper Seal |
| 5 | 2 | 218324 | Retainer/Seal Carrier |
| 6 | - | ■ | Rod/Piston Assembly |
| 7 | - | ■ | Cylinder Shell |
| | | 219868 | Rod Seal Service Kit |

● Included in Service Kit 219868.
 ■ Not serviceable - order new Cylinder Assembly.
 Reference: S-21006.

Do you have questions you need answered right now? Call your nearest Cascade Parts Department. Visit us online at www.cascorp.com

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