



# Parts Manual

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Model \_\_\_\_\_ **Fork Positioner**

Serial Number \_\_\_\_\_ **100C-HB-053**

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**cascade**®

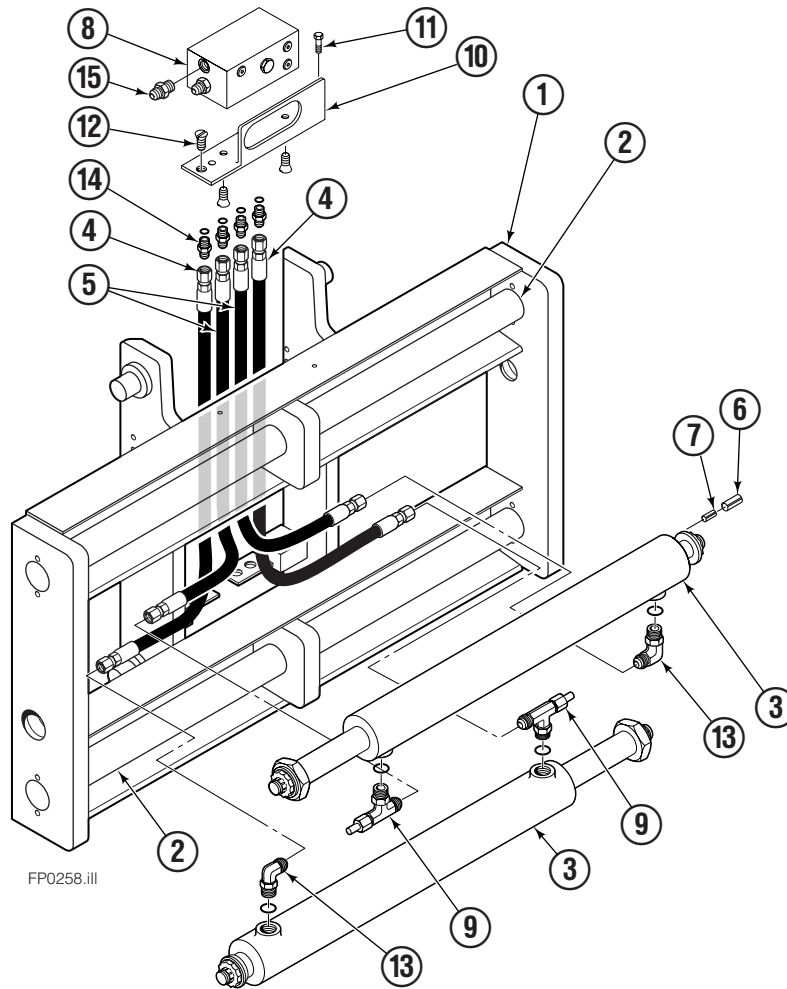
For Technical Assistance call: 800-227-2233, Fax: 888-329-8207

To Order Parts call: 888-227-2233, Fax: 888-329-0234

OR

Write: Cascade Corporation, P.O. Box 20187, Portland, OR 97220

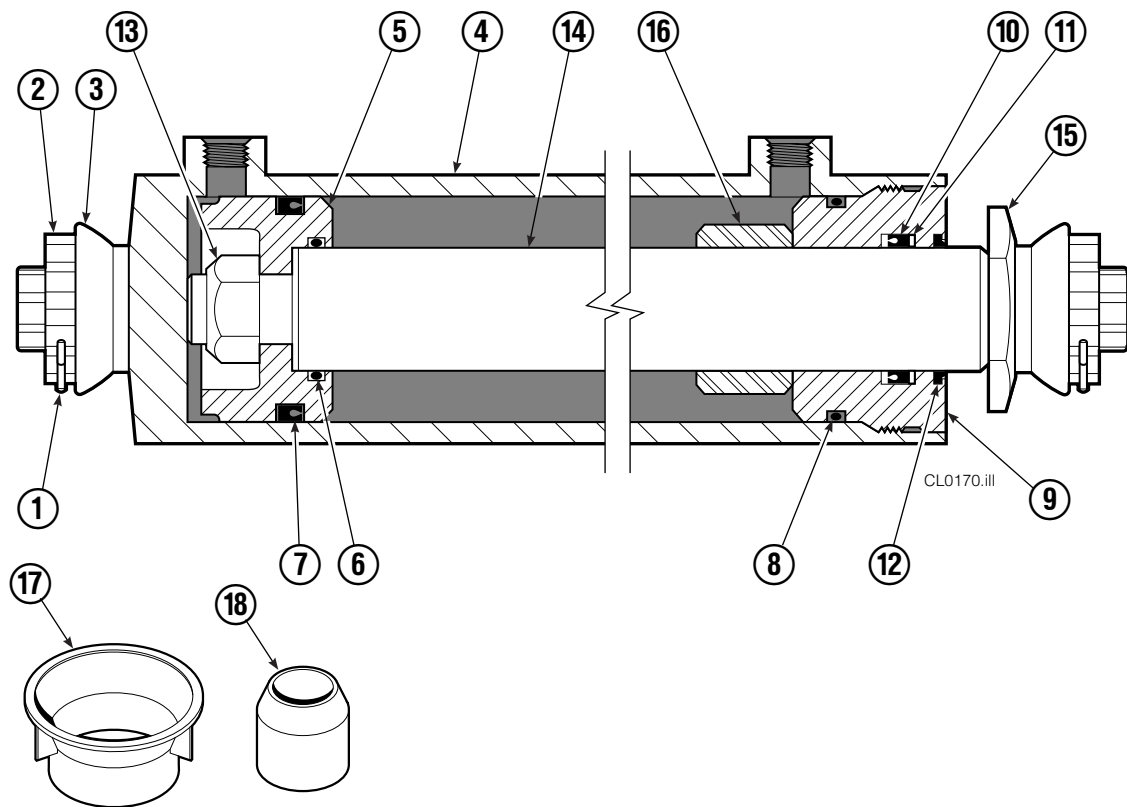
# Frame Group



100C							
REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
		3010887	Frame Group – 48"	7	2	7882	Roll Pin
		384618	Hose Group	8	1	668861	Valve ▲
		381520	Hydraulic Group	9	2	617487	Restrictor ▲
1	1	3010897	Frame – 48"	10	1	844137	Bracket
2	2	829205	Shaft	11	1	643524	Capscrew, 3/8NCx.75 GR8
3	2	383034	Cylinder ▲	12	3	4750	Capscrew, 3/8NCx.75 GR8
4	2	681231	Hose – 53"	13	2	601676	Fitting, 6-6
5	2	380315	Hose – 31"	14	4	611288	Fitting, 6-8
6	2	7961	Roll Pin	15	1	601377	Fitting, 8-8

▲ See specific page for parts breakdown.  
Reference: S-8704.

# Cylinder



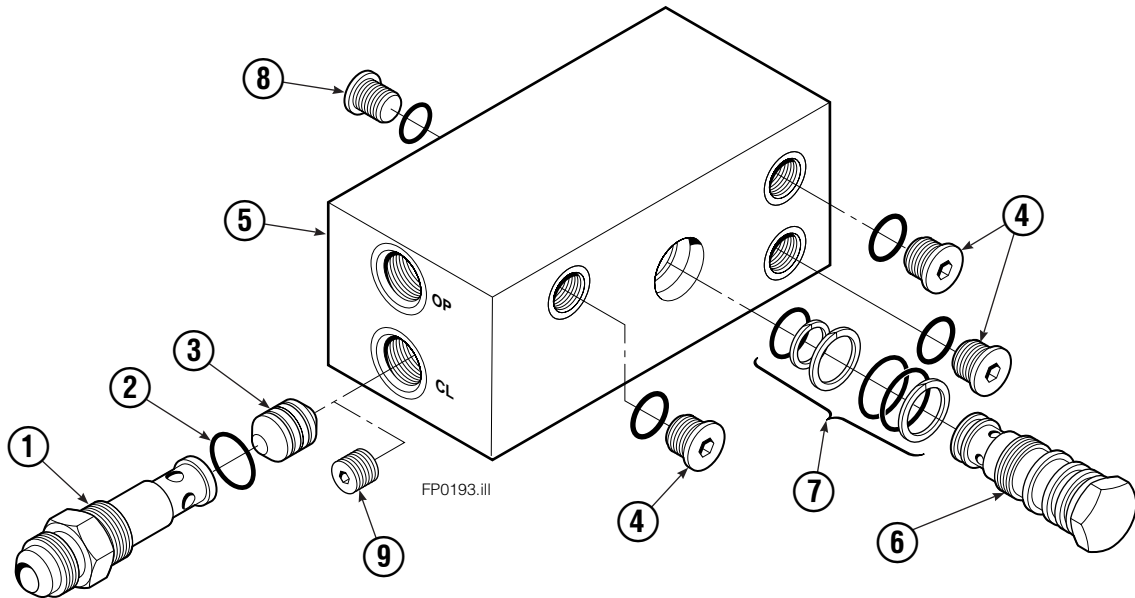
REF	QTY	PART NO.	DESCRIPTION
		383034	Cylinder Assembly
1	2	■ 6511	Cotter Pin
2	2	■ 667667	Retainer
3	2	■ 667668	Nut
4	1	564906	Shell
5	1	558402	Piston
6	1	X 2722	O-Ring
7	1	X 557376	Seal
8	1	X 2791	O-Ring
9	1	X 615134	Back-Up Ring
10	1	667675	Retainer
11	1	X 662451	Seal
12	1	X 638246	Nylon Ring
13	1	X 628047	Wiper
14	1	561012	Nut
15	1	584479	Rod
16	1	667676	Washer
17	1	829236	Spacer
18	1	X 671049	Seal Loader, Piston
19	1	X 671052	Seal Loader, Retainer
		667723	Service Kit

X Included in Service Kit.

■ Included in Nut Service Kit 668925.

Ref: S-5564, S-5565

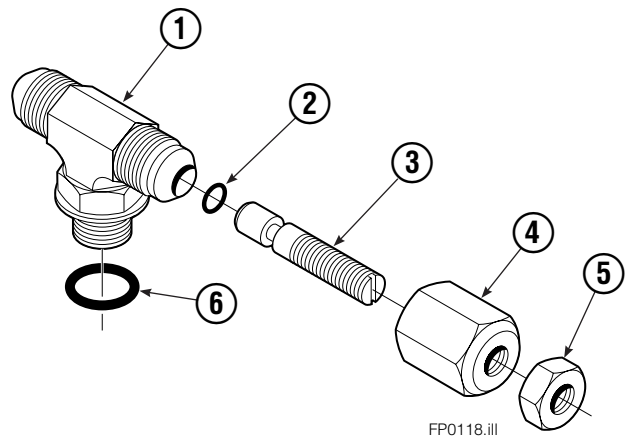
# Valve Assembly



REF	QTY	PART NO.	DESCRIPTION
		668861	Check Valve
1	1	667490	Special Fitting
● 2	2	2841	O-Ring
3	1	667471	Spool
4	3	609455	Fitting
5	1	668862	Valve Body
6	1	678270	Check Valve - V.P.O.
● 7	1	661347	Service Kit
8	1	604510	Fitting, 6
■ 9	1	676343	Regeneration Elimination Plug
		668864	Service Kit

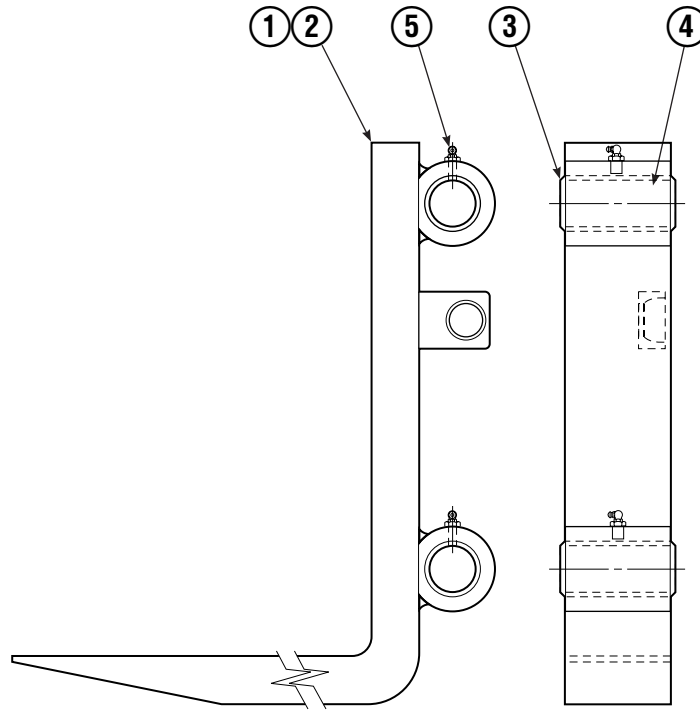
- Included in Service Kit 668864.
- For eliminating regeneration circuit only.  
(See Technical Bulletin Number 121)

# Restrictor Fitting



REF	QTY	PART NO.	DESCRIPTION
		617487	Restrictor Assembly
1	1	617486	Tee
2	1	2698	O-Ring
3	1	11100	Setscrew
4	1	11099	Cap
5	1	5715	Jam Nut
6	1	2840	O-Ring

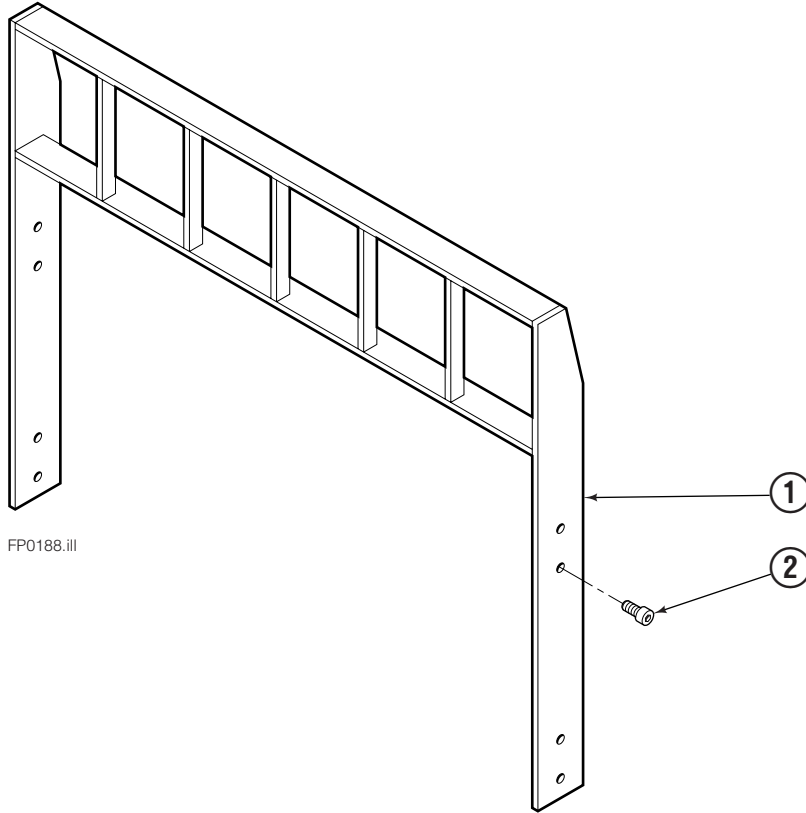
# Fork Group



FP0191.iii

REF	QTY	36 in. PART NO.	42 in. PART NO.	48 in. PART NO.	54 in. PART NO.	60 in. PART NO.	72 in. PART NO.	96 in. PART NO.	DESCRIPTION
		214672	<b>214673</b>	214674	214675	214676	214677	214678	Fork Group
1	1	829195	829194	829193	829192	829191	393961	393963	Fork - L.H.
2	1	829185	829186	829187	829188	829189	393962	393964	Fork - R.H.
3	8	7217	7217	7217	7217	7217	7217	7217	Retaining Ring
4	4	827203	827203	827203	827203	827203	827203	827203	Bushing
5	4	828470	828470	828470	828470	828470	828470	828470	Grease Fitting

# Backrest



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REF	QTY	PART NO.	DESCRIPTION
		214681	Backrest Group
1	1	831133	Backrest
2	8	4771	Capscrew

Reference: S-8604

**Do you have questions you need answered right now?** Call your nearest Cascade Parts Department.

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